

Product Brochure For S535

SG-420 - Hydraulic Guillotine

1300 x 2mm Mild Steel Shearing Capacity
 Manual Backgauge



Ex GST **Inc GST**
\$6,990.00 **\$7,689.00**

ORDER CODE:	S535
MODEL:	SG-420
Shearing Capacity - Mild Steel (mm):	2
Shearing Capacity - Stainless Steel (mm):	0.9
Shearing Length (mm):	1300
NC Control (Type):	~
Backgauge (Type):	Manual
Backgauge Travel (mm):	550
Pneumatic Sheet Supports:	~
Quick Action Blade Clearance Adjustment:	~
Strokes / min (SPM):	~
Blade Angle (deg):	~
Throat Depth (mm):	~
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	240 / 15
Floor Space Requirements (L x W x H) (mm):	1750 x 1475 x 1110
Nett Weight (kg):	560



Description

The SG-420 compact hydraulic guillotine is a machine that should be in every sheet metal fabrication shop. This 1300mm guillotine will easily cut 2mm mild steel over its full length and operates on 240 volt 15 amp single phase power. The SG-420 comes complete with an adjustable back gauge for precise repeatability. It also comes standard with a squaring arm and front sheet supports.

Features

- 1300mm x 2mm cutting capacity
- 2.2kW / 3hp 240V motor
- 880mm work table height
- Adjustable manual backgauge
- Roving foot pedal control
- Blades made from 9CrSi material suitable for cutting stainless steel
- Safety photo electric rear guarding with 3 beams
- Safety reset rear guarding button mounted to back of electrical box
- Front arm supports & squaring guide
- Mild steel capacity is rated on hot rolled material with 250MPA
- Pre-Commissioning:
 1. Guillotine is run & tested prior delivery
 2. Hydraulic oil is included with machine

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Specific Features



Right View



Front View



Control Panel



Rear Left View



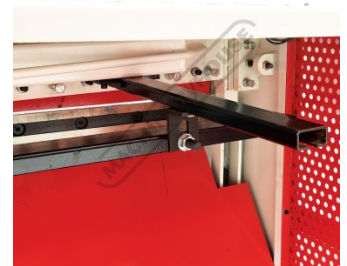
Rear Right View



Squaring Guide



Front Sheet Supports



Rear Back Gauge



3 x Rear Safety Photoelectric Sensors



Safety Photoelectric Sensor



Material Clamp Bar Guard



Top Beam Oil Access



Emergency Stop On Roving Foot Pedal



Roving Foot Pedal



Isolation Switch and Rear Guard Reset Button



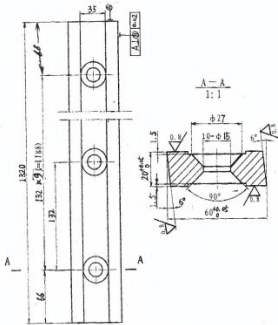
Shown with Optional Ball Transfer Tables

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Recommended Accessories

S9981

1320mm Sheet Metal Guillotine
 Blade Set - 9CrSi



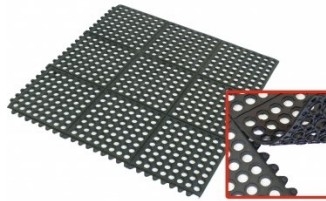
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



O000

SpillFix Universal Organic
 Absorbent



O000A

Natural Zeolite Absorbent



O043

Rust & Corrosion Preventive -
 Penetrant & Lubricant



O042

General Purpose Lubricant &
 Corrosion Inhibitor



O040

Rust & Corrosion Preventive -
 Penetrant & Lubricant



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O044

Rust & Corrosion Preventive -
Penetrant & Lubrication



O004

Superdraulic 46 Hydraulic Oil

