

Product Brochure For P159C

HBM-75NC - Hydraulic NC Horizontal Bender

75 Tonne Force, Programmable Touch Screen Control with 1016mm
 NC Backgauge
 300 x 12mm bending Capacity

Ex GST **Inc GST**
\$46,950.00 **\$51,645.00**



ORDER CODE:	P159C
MODEL:	HBM-75NC
Capacity (Tonne):	75
Back Gauge (Type):	NC Controlled - 1016mm
Bending Capacity - Mild Steel (mm):	300 x 12
Vee Die Size - (Height x Vee Width) (mm):	310 x 80
Ram Stroke (mm):	350
Forward / Reverse - Speed (mm/sec):	8.9 / 9.9
Fixing Holes - Diameter x Number (mm / No.):	Ø118 x 1, Ø83 x 3
Motor Power (kW / hp):	5.5 / 7.5
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	~
Dimensions (L x W x H) (mm):	2020 x 1480 x 1500
Nett Weight (kg):	2190



Description

The HBM-75NC hydraulic horizontal bending machine with NC controlled backgauge is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations. The HBM-40NC hydraulic horizontal bending machine with NC controlled backgauge is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations.

Features

- Easy to learn programmable Omron CP controller
- Omron NC touch screen control features 50 programs, each program has up to 10 steps and bend counter
- Omron NC controlled backgauge with 1000mm travel
- Automatic, manual and jog modes
- ±0.1mm cylinder stroke repeatability & accuracy
- 310mm high x 80mm vee bending die
- 3 storage shelves 680 x 190 x 180mm (LxHxD)
- Adjustable pressure dial with gauge

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Specific Features



Front View



Left View



Control Panel



Touch Screen NC Control



Table with Posts Removed for Optional Attachments



Hydraulic Horizontal Press



Main Post Release Lock Lever



Offcut Chute



Pressure Adjustment Dial and Gauge



Switch



Roving Foot Pedal

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Recommended Accessories

P1601
Pipe Bender Attachment



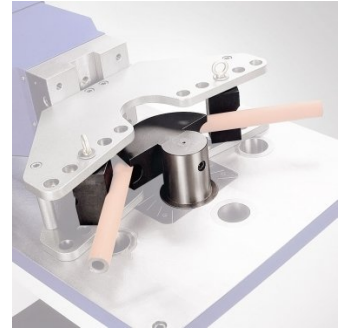
P1602
3/8" Pipe Bender Former Set



P1603
1/2" Pipe Bender Former Set



P1604
3/4" Pipe Bender Former Set



P1605
1" Pipe Bender Former Set



P1606
1-1/4" Pipe Bender Former Set



P1607
1-1/2" Pipe Bender Former Set



P1608
2" Pipe Bender Former Set

