

Product Brochure For P157C

## HBM-40NC - Hydraulic NC Horizontal Bender

40 Tonne Force, Programmable Touch Screen Control with 1016mm  
 NC Backgauge  
 200 x 12mm bending Capacity

**Ex GST**                      **Inc GST**  
**\$34,250.00**      **\$37,675.00**



ORDER CODE:	P157C
MODEL:	HBM-40NC
Capacity (Tonne):	40
Back Gauge (Type):	NC Controlled - 1000mm
Bending Capacity - Mild Steel (mm):	200 x 12
Vee Die Size - (Height x Vee Width) (mm):	210 x 80
Ram Stroke (mm):	250
Forward / Reverse - Speed (mm/sec):	9.6 / 14.5
Fixing Holes - Diameter x Number (mm / No.):	Ø83 x 1, Ø58 x 3
Motor Power (kW / hp):	3.75 / 5
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	~
Dimensions (L x W x H) (mm):	1590 x 1330 x 1420
Nett Weight (kg):	1145



### Description

The HBM-40NC hydraulic horizontal bending machine with NC controlled backgauge is the new addition to the SUNRISE product line of high quality and reliable hydraulic metal working machines. A wide range of tooling is available for different bending operations.

### Features

- Easy to learn programmable Omron CP controller
- Omron NC touch screen control features 50 programs, each program has up to 10 steps and bend counter
- Omron NC controlled backgauge with 1000mm travel
- Automatic, manual and jog modes
- ±0.1mm cylinder stroke repeatability & accuracy
- 210mm high x 80mm vee bending die
- 2 storage shelves 480 x 220 x 170mm (LxHxD)
- Adjustable pressure dial with gauge

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**Specific Features**



Front View



Left View



Control Panel



Touch Screen NC Control

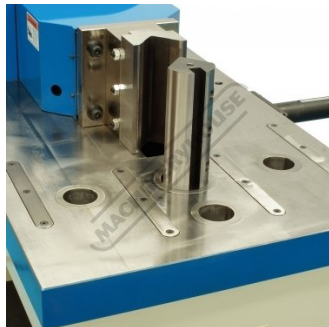


Table with Posts Removed for Optional Attachments



Hydraulic Horizontal Press



Offcut Chute



Pressure Adjustment Dial and Gauge



Main Post Release Lock Lever



Switch



Roving Foot Pedal

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**Recommended Accessories**

P1600  
Pipe Bender Attachment



P1602  
3/8" Pipe Bender Former Set



P1603  
1/2" Pipe Bender Former Set



P1604  
3/4" Pipe Bender Former Set



P1605  
1" Pipe Bender Former Set



P1606  
1-1/4" Pipe Bender Former Set



P1607  
1-1/2" Pipe Bender Former Set



P1608  
2" Pipe Bender Former Set

