

Product Brochure For W253

WORKSHOP 390 SWF - MIG WELDER

#KUM390SWF
 40-375 Amps Welding Current Range

Ex GST
\$5,140.00

Inc GST
\$5,654.00



ORDER CODE:	W253
MODEL:	WORKSHOP 390 SWF
Type:	MIG WELDER
Part Number:	KUM390SWF
Voltage (V):	415
Recommended Plug Amperage (amp):	32
Welding Current Range - MIG (amp):	40 - 375
Welding Current Range - STICK (amp):	~
Welding Current Range - TIG (amp):	~
Duty Cycle (% @ amp):	70 @ 335
Wire Spool Size (kg):	5 & 15
Ferrous Wire Size - Range (mm):	0.6 - 1.6
Stainless Steel Wire Size - Range (mm):	0.6 - 1.6
Aluminium Wire Size - Range (mm):	0.9 - 1.6
Recommended Generator (KVA):	~
Dimensions (mm):	1270 x 940 x 550
Nett Weight (kg):	168



Description

The UNIMIG 390 SWF is a powerful workhorse with an exceptionally high duty cycle. It is ideally suited for medium to heavy fabrication industries as well as rural applications. Combining smooth arc characteristics with complete reliability, the UNIMIG 390 SWF is the unit to satisfy all the demands of the professional welder. Fitted standard with a geared four wheel roller drive system ensuring consistent wire feed and smooth welding.

The UNIMIG 390 SWF is supplied with a completely enclosed KT 50 wire feed unit which helps prevent dust and moisture fouling your wire and contaminating your weld. It comes with a set of fully covered 10 metre interconnecting cables and wheels for increased maneuverability.

- High Duty Cycle operation 70% at 355 Amps
- 30 Voltage positions
- Dual inductance settings for optimum arc characteristics on thin or thick material
- 2T-4T trigger operation (MIG Only)
- Stich and Spot welding modes
- Adjustable Burnback control

Features

- Four wheel geared wire drive system
- Separate Wire Feeder
- 10 metre inter connecting cables
- Dual inductance for exceptional arc control
- High strength steel construction
- Heavy duty copper wound transformer
- Exceptional high duty cycle 70% @ 355 amps
- European made quality manufactured in Hungary
- Robust cabinets with steel/rubber wheels
- SWF models come with wheels and a swivel platform for wire feed unit
- SWF accommodates 15kg wire spools
- Thermal overload protection ensures efficiency

Includes

- KT 50 Separate Wire Feeder complete with 10 metre interconnecting cables
- SB36 4M Ergo MIG torch with Euro connection
- 10M Earth lead with 35/50 Dinse style connections

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- UNI-FLAME Twin Gauge Argon Regulator
- Gas Hose with Fittings

Specific Features



Right View



Front View

Recommended Accessories

W10350
 MIG Hand Rest Glide Kit



W10362
 Magnetic MIG Torch Rest



W572
 MIG Torch - 3 Metre



W119
 Anti-Spatter Spray



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O0183
 Ar - Argon Disposable Cylinder



O0184
 Ar/O2 - Argon 98% & Oxygen 2% Disposable Cylinder



O0185
 CO2/Ar - 86% Argon & 14% Carbon Dioxide Disposable Cylinder



O300
 Gas Refillable Cylinder



O304
 Gas Refillable Cylinder



O3045
 Gas Refillable Cylinder



O302
 Gas Refillable Cylinder



O306
 Gas Refillable Cylinder



O3065
 Gas Refillable Cylinder



O0171
 Argon Gas Regulator



W160A
 Argon Gas Regulator-Twin Gauge



W161
 Argon Gas Regulator-Bobbin Flowmeter



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W100
ROGUE™ Heavy Duty Welding
Gloves - 400mm



W101
TIG Welding Gloves - 310mm



W001
Auto Darken Welding Helmet -
9~13 Shade



W002
Auto Darken Welding Helmet -
9~13 Shade



W003
Auto Darken Welding Helmet -
5-8 / 9-13 Shade



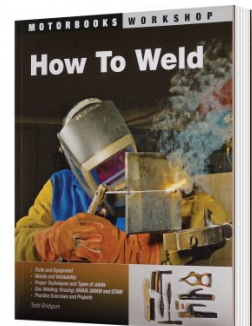
W159
Auto Darken Welding Helmet
with PAPR Respiratory System -
5-9, 9-13 Shade



W1004
Welding Table - Fold-Up



L3456
How to Weld Book



W225
Welding Curtain



W135
Ø0.9mm Mild Steel MIG
Welding Wire



W136
Ø0.8mm Mild Steel MIG
Welding Wire



W138
Ø0.6mm Mild Steel MIG
Welding Wire



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W138A
 Ø0.6mm Mild Steel MIG
 Welding Wire



W140
 Ø0.8mm Mild Steel MIG
 Welding Wire



W140A
 Ø0.8mm Mild Steel MIG
 Welding Wire



W142
 Ø0.9mm Mild Steel MIG
 Welding Wire



W143
 Ø1.0mm Aluminium MIG
 Welding Wire



W144
 Ø1.2mm Aluminium MIG
 Welding Wire



W145
 Ø0.9mm Gasless Mild Steel
 MIG Welding Wire



W145A
 Ø0.9mm Gasless Mild Steel
 MIG Welding Wire



V099
 90 degree Angle Vice Clamp



V100
 90 degree Angle Vice Clamp



W546
 10 x 0.6mm Contact Tips - Steel



W548
 10 x 0.8mm Contact Tips - Steel



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W549
 10 x 0.9mm Contact Tips - Steel



W549A
 10 x 0.9mm Contact Tips - Aluminium



W550
 10 x 1.0mm Contact Tips - Steel



W550A
 10 x 1.0mm Contact Tips - Aluminium



W552
 10 x 1.2mm Contact Tips - Steel



W552A
 10 x 1.2mm Contact Tips - Aluminium



W539
 0.6-0.8mm Blue Steel Liner



W538
 1.0-1.2mm Red Steel Liner



W567
 1.0-1.2mm Red Aluminium Liner



W564
 2 x Conical Nozzles



W576
 2 x Gas Diffusers



W568
 Swan Neck Assembly

