

Product Brochure For P6097

Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au www.machineryhouse.com.au

P6097 - 15.2 x 26.2mm Slotted Die

Hi -Grade Tool Steel Imported From Japan Ø45mm Outside Body Diameter



Back In Stock Soon

Ex GST Inc GST \$100.00

ORDER CODE:	P6097
Shape - Type:	Slotted Die - 0D1
Square or Slot Hole Size (W x L) (mm):	15.2 x 26.2
Punch Locating Diameter x Length (mm):	~
Die Outside Body Diameter x Height (mm):	Ø45 x 22.5mm







Description

Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan.

The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:
- Material Thickness 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness 20 ~ 24mm = Die Clearance 2.2mm

Optional Accessories

• Please Note: Slotted die requires a Die Adaptor Sleeve (PP705) & Spacer Ring (PP0016) to fit on current Sunrise machines



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Specific Features



Bottom View

Recommended Accessories

PP705
DIE REDUCING BUSH

PP0016 DIE RING SPACER



