

Product Brochure For S537

## SG-815H - Hydraulic Guillotine

2470 x 1.6mm Mild Steel Shearing Capacity  
 Manual Backgauge

**Ex GST**                      **Inc GST**  
**\$8,790.00**                  **\$9,669.00**



ORDER CODE:	S537
MODEL:	SG-815H
Shearing Capacity - Mild Steel (mm):	1.6
Shearing Capacity - Stainless Steel (mm):	0.8
Shearing Length (mm):	2470
NC Control (Type):	~
Backgauge (Type):	Manual
Backgauge Travel (mm):	550
Pneumatic Sheet Supports:	~
Quick Action Blade Clearance Adjustment:	~
Strokes / min (SPM):	~
Blade Angle (deg):	~
Throat Depth (mm):	~
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	240 / 15
Floor Space Requirements (L x W x H) (mm):	2970 x 1720 x 1200
Nett Weight (kg):	1173



### Description

The SG-815H compact hydraulic guillotine is a machine that should be in every sheet metal fabrication shop. This 2470mm guillotine will easily cut 1.6mm mild steel over its full length and operates on 240 volt 15 amp single phase power. The SG-815H comes complete with an adjustable back gauge for precise repeatability. It also comes standard with a squaring arm and front sheet supports.

### Features

- 2470mm x 1.6mm cutting capacity
- 2.2kW / 3hp 240V motor
- 880mm work table height
- Adjustable manual backgauge
- Roving foot pedal control
- Blades made from 9CrSi material suitable for cutting stainless steel
- Safety photo electric rear guarding with 3 beams
- Safety reset rear guarding button mounted to back of electrical box
- Front arm supports & squaring guide
- Mild steel capacity is rated on hot rolled material with 250MPA
- Pre-Commissioning:
  1. Guillotine is run & tested prior delivery
  2. Hydraulic oil is included with machine

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**Specific Features**



Right View



Front View



Control Panel



Rear View



Squaring Arm



Rear Back Gauge



Isolation Switch & Rear Guard Reset Button



Electric Safety Sensor



Roving Foot Pedal



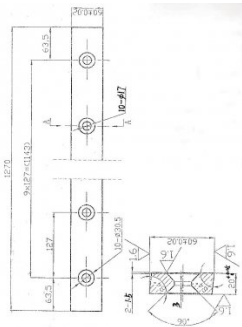
Shown with Optional Ball Transfer Tables - Order Code (L840)

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**Recommended Accessories**

S9982

2540mm Sheet Metal Guillotine  
 Blade Set - 9CrSi



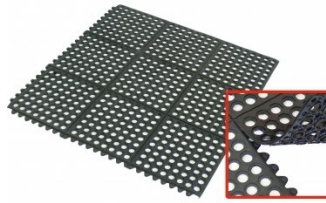
M800

Rubber Mat - Anti-Fatigue



M805

Rubber Mat - Anti-Fatigue



O000

SpillFix Universal Organic  
 Absorbent



O000A

Natural Zeolite Absorbent



O043

Rust & Corrosion Preventive -  
 Penetrant & Lubricant



O042

General Purpose Lubricant &  
 Corrosion Inhibitor



O040

Rust & Corrosion Preventive -  
 Penetrant & Lubricant



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O044

Rust & Corrosion Preventive -  
Penetrant & Lubrication



O004

Superdraulic 46 Hydraulic Oil

