

Product Brochure For P727

P727 - Ø27mm Round Punch - RPN1

Hi -Grade Tool Steel Imported From Japan

Ex GST
\$50.00

Inc GST
\$55.00



ORDER CODE:	P727
MODEL:	RPN1
Type:	Punch
Punch Diameter (D) (mm):	Ø27
Die Diameter (D) (mm):	~
Pack Quantity (No.):	1



Description

Punch and Dies are Manufactured by Sunrise in Taiwan using Hi -Grade Tool Steel imported from Japan. The manufacturing process involves machining via hi tech CNC machines lathes & mills, vacuum heat treatment with multiple tempering at high temperatures before a final quality inspection/testing process all of which ensures an accurate, precise, durable & stable product.

Features

- PLEASE NOTE FOLLOWING RECOMMENDATIONS WHEN SELECTING DIE CLEARANCE:
- Material Thickness - 2 ~ 4mm = Die Clearance 0.2mm
- Material Thickness - 4 ~ 9.5mm = Die Clearance 0.7mm
- Material Thickness - 10 ~ 14.5mm = Die Clearance 1.2mm
- Material Thickness - 15 ~ 19.5mm = Die Clearance 1.7mm
- Material Thickness - 20 ~ 24mm = Die Clearance 2.2mm

Optional Accessories

- Other sizes and shapes available on request

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sales@machineryhouse.com.au
www.machineryhouse.com.au

Recommended Accessories

P727B

Ø27.2mm Round Die - RDN1

P727A

Ø27.7mm Round Die - RDN1

P728B

Ø28.2mm Round Die - RDN1

P728A

Ø28.7mm Round Die - RDN1



P729B

Ø29.2mm Round Die - RDN1

P729A

Ø29.7mm Round Die - RDN1

