

Product Brochure For M185

## VBHU - Precision Universal Facing & Boring Head

Ø84mm Head, Ø5 - Ø250mm Range  
 Requires Spindle Arbor To Suit Machine

**Ex GST**                      **Inc GST**  
**\$1,320.00**                **\$1,452.00**



ORDER CODE:	M185
MODEL:	VBHU
Type:	Boring & Facing
D (mm):	84
H (mm):	80
d (lowercase) (mm):	18
W (mm):	58
h (lowercase) (mm):	28
Cross Hole Diameter (mm):	18
Centre Distance Between Holes (mm):	23
Micro Adjustment Travel (mm):	15
Nett Weight (kg):	7



### Description

Manufactured in Taiwan

The Facing And Boring Head is a major accessory of the engineering shop. This product has the mechanism of manual fine feed, rapid adjustment, and radial automatic feed at various rates. This allows the head to be used for facing and boring of internal and external bores

### Features

- Precision construction allows freedom of adjustment. Auto-feed and stop facility
- Rigid construction, combined with strength, flexibility and accuracy, create this unique tool
- Two vertical boring tool holes - one for centred and one for offset work
- 2 speed, manual fine feed & rapid
- Cutting range 5 to 250mm bore
- One cross hole for greater versatility
- Balanced for high speed operation

### Includes

- 1 x 60mm long x 10mm shank boring bar
- 1 x 70mm long x 10mm shank boring bar
- 1 x 80mm long x 10mm shank boring bar
- 1 x 90mm long x 18mm shank boring bar
- 1 x 90mm long boring bar holder extension - suits 1/4" HSS
- 1 x 120mm long boring bar holder extension - suits 1/4" HSS
- 1 x 180mm long boring bar holder extension
- 1 x 18-12mm reducer sleeve
- 1 x 18-10mm reducer sleeve
- 1 x 1/4" HSS
- 4 x Hex keys

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**Specific Features**



Set shown out of Case



Shown in Case



Front View



Side View



Rear View



Case

**Recommended Accessories**

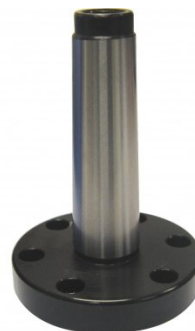
**M181**  
 Boring Bar Set - 12 piece



**M181A**  
 Boring Bar Set - 4 piece



**M195A**  
 Boring Head Shank



**M196**  
 Boring Head Shank



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M197

Boring Head Shank



M197A

Boring Head Shank



M197B

Boring Head Shank

