

Product Brochure For L451

L451 - Lathe Turning Tool Kit - 3 piece Insert Type

16mm Tool Height

Ex GST
\$310.00

Inc GST
\$341.00

ORDER CODE:	L451
Type:	Turning Tool Kit
Tool Type:	Carbide Inserts
Shank Size - Tool Height (mm):	16
Pieces in Set (No.):	3
Replacement Tip Code:	L062
Nett Weight (kg):	1.2



Description

Compact turning kit with right hand and left hand turning tools and a boring bar. The kit is designed so that all the tools use the same inserts. The inserts used in this kit are ISO standard and can be substituted with any of the major brands of inserts.

16mm Tool Height

Includes

- 1 x 16mm Right hand turning tool STGCR1616H11
- 1 x 16mm Left hand turning tool STGCL1616H11
- 1 x 16mm Right hand boring bar S16QSTFCR11
- 10 x inserts to suit all tools(TCMT110204)

Optional Accessories

- Replacement Inserts use (L062)
- Replacement Screw use (L525)
- Replacement Key T-7 use (L526)

SETTING THE SPINDLE SPEED

To calculate the correct speed the following metric formula can be used

$$\text{RPM} = \frac{1000 \times \text{Surface speed in Metres per Minute}}{3.14 \times \text{Diameter in millimetres}}$$

Material	Approximate surface speeds for carbide tools	
	Metres per minute	
	Roughing	Finishing
Mild Steel	50	80
Cast Iron	40	60
Aluminium	80	100
Stainless Steel	40	50

Example 1.
 20mm Mild Steel bar to be rough machined

$$\text{RPM} = \frac{1000 \times 50}{3.14 \times 20\text{mm}} = \frac{50000}{62.8} = 796\text{rpm}$$

Example 2.
 20mm Mild Steel bar to be finished machined

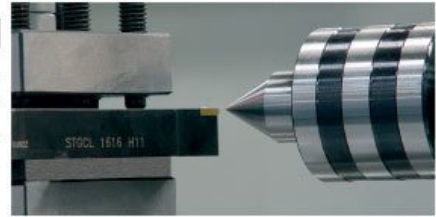
$$\text{RPM} = \frac{1000 \times 80}{3.14 \times 20\text{mm}} = \frac{80000}{62.8} = 1273\text{rpm}$$

- Set the spindle speed to the closest speed to the RPM calculated
- If in doubt then set a speed slower than the calculated speed

SETTING THE TOOL ON CENTRE

For the tool to cut correctly it needs to be set on centre. This can be best achieved by placing a centre in the tailstock and packing the tool until the tool is on centre.

Correct centre height



Incorrect centre height



Specific Features



Set

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Recommended Accessories

L062
 KYOCERA Carbide Inserts -
 Turning



L525
 Screw to Suit Turning Tool
 Holder



L526
 Key to Suit Tool Holder



L017
 Right Hand Turning Tool Holder



L018
 Left Hand Turning Tool Holder



L022
 Right Hand Boring Bar



L450
 Lathe Turning Tool Kit - 3 piece
 Insert Type



L452
 Lathe Turning Tool Kit - 3 piece
 Insert Type



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L453
Lathe Turning Tool Kit - 3 piece
Insert Type



L072
HSS Turning Tool Set - 4 piece



L0085
Carbide Turning Tool Set - 11
piece



L0055
Lathe Turning Tool Kit - 5 piece
Insert Type



L0099
Lathe Turning Tool Kit - 7 piece
Insert Type



L0077
Lathe Turning Tool Kit - 7 piece
Insert Type



L456
Lathe Threading Tool Kit - Insert
Type



L457
Lathe Threading Tool Kit - Insert
Type



L458
Lathe Threading Tool Kit - Insert
Type



L459
Lathe Threading Tool Kit - Insert
Type



L464
Professional Lathe Parting Tool
Kit - Insert Type



L465
Professional Lathe Parting Tool
Kit - Insert Type



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L466

Professional Lathe Parting Tool
Kit - Insert Type



L467

Professional Lathe Parting Tool
Kit - Insert Type



L006A

Boring Bar Set - HSS



L431

Boring Bar Set - Carbide Insert



L430

Boring Bar Set - Carbide Insert

