

## Product Brochure For P196L

# PM-80T-ANC - CNC Punching Machine

80 Tonne  
 Includes CNC Programmable Positioning Table 6000mm

## Please Call



ORDER CODE:	P196L
MODEL:	PM-80T-ANC
Punching Pressure (Tonne):	80
Punching Table Feed (Type):	CNC Positioning
Punching Table Dimensions (mm):	6000 (X-Axis)
Punching Ø x Thickness Capacity - Mild Steel (mm):	Ø30 x 15
Channel Flange Punching (h) (mm):	-
Throat Depth (mm):	310
Maximum Stroke Length (mm):	100
Cycle/min (20mm Stroke) (cpm):	28
Table Working Height (mm):	1050
Motor Power (kW / hp):	5.6 / 7.5
Voltage (V):	415
Nett Weight (kg):	2300



## Description

The Sunrise Punching Machines are manufactured in Taiwan, also known as Ironworkers are well recognised in our Australian market for the machines being reliable & durable due to their structurally well manufactured unique design & engineering excellence. Sunrise is ISO-9001 certified by BVQI, and our products meet the CE safety requirements and regulations. Sunrise relentlessly seeks continuous improvement and product development to keep a step ahead of their competitors.

CNC Feeding System – For Angles, Channel Webs, and Flat Plates

## Features

- The user friendly Delta 7" colour touch-screen controller with pre-set patterns makes programming a simple task
  - The new version of ANC is a fully automatic single-axis in-feed system for punching angles, channel webs, and flat plates, available in 6000mm X-axis travel distance
  - The main frame of the ANC is a heavily proportioned machined structural steel tube that provides unmatched rigidity and quality, yet offers simple set-up, adjustment and maintenance
  - The ANC features a hydraulic stripper as well as pneumatic material clamping for fully automatic operation
  - In-feed roller tables and support stand are included for full support of the material
  - Specially designed strippers and punching accessories for processing a wide variety of materials
  - The highly precise gear drive components provide excellent accuracy, repeatability and efficiency
- Pre-Commissioning:
    1. Punching machine is run & tested prior delivery
    2. Hydraulic oil is included with machine

## Includes

- Fully-automatic CNC table 6000mm (X-Axis)

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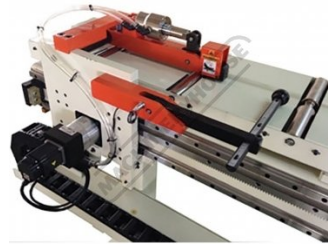
Specific Features



Full View



Punching Head



Gear Drive Feed

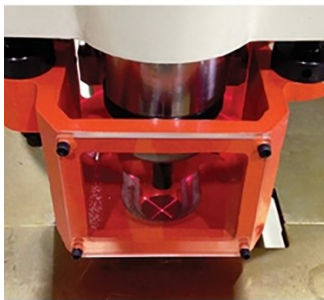
Recommended Accessories

P163  
 Laser Guide System

P165  
 Ø6-26mm Round Punch & Dies Set

P166  
 Ø11-40mm Round Punch & Dies Set

M800  
 Rubber Mat - Anti-Fatigue

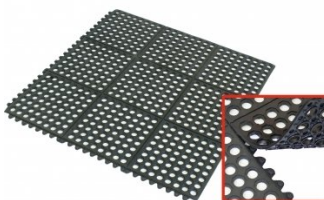


M805  
 Rubber Mat - Anti-Fatigue

O000  
 SpillFix Universal Organic Absorbent

O000A  
 Natural Zeolite Absorbent

O043  
 Rust & Corrosion Preventive - Penetrant & Lubrication



Product Brochure For P196L

O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive - Penetrant & Lubrication



O044

Rust & Corrosion Preventive - Penetrant & Lubrication



O004

Superdraulic 46 Hydraulic Oil

