

Product Brochure For D1325

## GHD-38B - Industrial 4MT Geared Head Drilling Machine

Ø40mm Drilling Capacity  
 Includes Automatic Feed & Tapping

**Ex GST**  
**\$5,150.00**

**Inc GST**  
**\$5,665.00**



ORDER CODE:	D1325
MODEL:	GHD-38B
Drilling Capacity (mm):	Ø40
Thread Tapping Capacity (Metric):	M24
Spindle Taper (MT):	4
Spindle Travel (mm):	180
Throat Depth (mm):	350
Quill Diameter (mm):	75
Column Diameter (mm):	150
Spindle To Table (mm):	770
Spindle To Base (mm):	1320
Table (Type):	Square
Table Size (mm):	560 x 560
T-Slot Size (mm):	16
Automatic Quill Feed (mm/rev):	0.1, 0.2
Work Light (Includes):	Yes
Coolant System (Includes):	Yes
Spindle Speed Steps (No.):	18
Spindle Speed Range (rpm):	50 ~ 1450
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Full Height (mm):	2220
Nett Weight (kg):	615



### Description

If you are looking for a little more of a series industrial drilling machine with a 4 horse taper spindle, then the GHD-38B geared head drilling machine is what you will need in your workshop to tackle all those medium to large drilling jobs.

With a great selection of 18 drilling speeds ranging from 50 – 1450rpm, and a generous drilling depth of 180mm, you will be able to accomplish many jobs that are required in any engineering & manufacturing production shops. Like all good drilling machines we offer in the market, this also has all the great necessity features required to make drilling holes as easy as possible. For e.g. thread tapping up to M24, powered auto feeds, coolant pump system, work light to shine directly onto your work and all the electrics are made to European standards for extra piece of mind.

### Features

- Ideal for industrial workshop use
- Geared head drilling machine with 4 horse taper spindle
- Thread tapping with auto reverse
- Automatic feed range (0.1, 0.2mm/rev)
- 18 drilling speeds from 50-1450rpm
- Chuck guard with micro-switch
- Drill ejector incorporated in machine
- Coolant pump system with flexible hose
- Work light mounted in convenient location
- 40mm drill capacity with 180mm of Spindle travel
- Oil sight glass for geared head and feed gearbox
- Modern electrics to European CE standards
- Forward and reverse spindle switch with high and low speeds
- Emergency stop switch and overload protection
- Substantial heavy walled column ensuring greater rigidity
- Adjustable accurate depth setting with auto feed cut out for increased productivity
- Rack and pinion wind-up table
- T slotted work table and base

### Includes

- 16mm drill chuck and arbor
- Coolant pump system

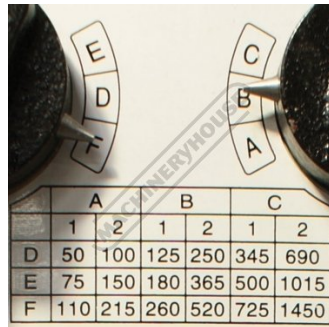
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- Auto feed
- Tapping function
- Safety chuck guard
- Work light

Specific Features



High Low with Forward and Reverse Switch



18 Drilling Speeds from 50 1450rpm



Gear Selection Levers



Adjustable accurate depth setting with auto feed out for increased productivity



Automatic Feed Range and Auto Drift Drill Ejector



Head Controls



Emergency Stop Switch and Overload Protection



Work Light



Chuck Guard with Micro Switch



T Slotted Work Table



T Slotted Base



Rack and pinion wind up Table

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Coolant Pump System

Recommended Accessories

D1272

Metric Precision HSS Drill Set - 25 Piece



D1282

Imperial Precision HSS Drill Set - 29 Piece



D1285

Metric Precision HSS Drill Set - 51 Piece



S090A

Soluble Metal Cutting Fluid - 1 Litre



S090

Soluble Metal Cutting Fluid - 5 Litre



S076

Cutting Tool Lubricant Fluid - 500ml



S077

Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075

Cutting Tool Lubricant Paste - 200g





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**S074**  
 Cutting Tool Lubricant Paste -  
 500g



**L300**  
 Magnetic Swarf Remover



**M9991**  
 Magnetic Floor Sweeper



**D1171**  
 Metric Industrial HSS Reduced  
 Shank Drill Set



**D1181**  
 Imperial Industrial HSS Reduced  
 Shank Drill Set



**D117**  
 Metric HSS Reduced Shank Drill  
 Set



**C289**  
 Heavy Duty Drill Chuck - Keyed  
 Type



**C290**  
 Heavy Duty Drill Chuck - Keyed  
 Type



**C292**  
 Industrial Drill Chuck - Keyless  
 Type



**C294**  
 Industrial Drill Chuck - Keyless  
 Type



**D454**  
 4MT x JT6 Drill Chuck Arbor  
 Type



**D454A**  
 4MT x JT3 Drill Chuck Arbor



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D424  
Drill Sleeve - Morse Taper



C096A  
Clamp Kit 58 piece - Industrial Series



V141  
Safeway Precision Drill Press Vice



V142  
Safeway Precision Drill Press Vice



V143  
Safeway Precision Drill Press Vice



V154  
Drill Press Vice



V155  
Drill Press Vice



V158  
Drill Press Vice



V138  
Drill Press Vice



V139  
Drill Press Vice



T005B  
Tapping Chuck - Fixed



T005  
Reversible Tapping Chuck - Adjustable Clutch

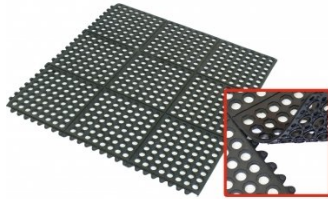


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**M800**  
 Rubber Mat - Anti-Fatigue



**M805**  
 Rubber Mat - Anti-Fatigue



**O000**  
 SpillFix Universal Organic Absorbent



**O000A**  
 Natural Zeolite Absorbent



**O043**  
 Rust & Corrosion Preventive - Penetrant & Lubrication



**O042**  
 General Purpose Lubricant & Corrosion Inhibitor



**O040**  
 Rust & Corrosion Preventive - Penetrant & Lubrication



**O044**  
 Rust & Corrosion Preventive - Penetrant & Lubrication

