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Product Brochure For S137C

S137C - HSS + COBALT Cold Saw Blade

Ø350mm / 40mm Bore - 200T Suitable for Stainless Steel



Ex GST	Inc GST
\$370.00	\$407.00
ORDER CODE:	S137C
Туре:	HSS with COBALT
Blade Diameter (mm):	350
Blade Thickness (mm):	2.5
Bore Diameter (mm):	40
Number Of Teeth (No.):	200

Mild & Stainless Steel Blade Best Suited for - Material Type:





Description

Made in Italy from highest quality High Speed Steel

Features

- Quality European blades suitable for cutting Mild Steels, Structural Steels, Stainless Steels, Aluminium, Alloys, Copper, Brass. Long lasting high wear resistance Can be resharpened •
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BLADE SELECTION CHARTS

Coldsaw blade tooth size is determined by the size of the cross section to be cut. In general cutting thinner sections requires more teeth, thicker sections require less teeth.

To select an appropriate tooth size please refer to the table immediately below unless material to be cut is a tube, in which case refer to the larger table below.

Solid Material Blade Selection Chart

	Blade Diameter (mm)				
Material Diameter	300	315 Number	350 of teeth	400	
10mm	280	280	280	300	
20mm	160	160	200	240	
30mm	140	140	160	200	
40mm	120	120	140	140	
50mm	80	80	100	120	
60mm	x	x	80	100	

Hollow Tube Blade Selection Chart

Material Outside Diameter	Wall Thickness		Blade Diameter (mm)			
		300	315	350	400	
			Number of teeth			
20mm	3	180	180	220	240	
	3 2 1	240 300	240 320	280 350	340 400	
	1	300	320	350	400	
40mm	4	140	140	160	180	
	3	160	160	180	200	
	3 2 1	220 300	220 320	260	280 400	
	1	300	320	350	400	
50mm	5	120	140	160	180	
	4	140	160	180	200	
	3	160	180	200	220	
	5 4 3 2 1	220 300	220 320	280 350	300 400	
	1	300	320	350	400	
80mm	5	140	140	160	160	
	4	160	160	180	180	
	3	180 200	200 240	200	220 240	
	5 4 3 2 1	280	300	220 320	360	
	•	200	000	OLU	000	
100mm	5	×	140	120	140	
	4	×	160	140	160	
	3	×	200	180	180	
	5 4 3 2 1	××	220 300	200 300	220 340	
2	, <u>,</u>	^	500	300	340	
120mm	5	x	x	120	140	
Store and a store of the	4	×	x	160	160	
	3	×	×	180	180	
	5 4 3 2 1	××	×	200 300	220 340	
	1	^		300	340	