

Product Brochure For K147

TU-2506V-20M - Opti-Turn Lathe & Mill Drill Combination Package Deal

250 x 550mm
 Included BF-20AV Mill Head



OPTIMUM



Package Deal

Ex GST Inc GST
\$3,150.00 \$3,465.00

Package Contents - SAVE \$209.00 (Inc)

1 x L689 - TU-2506V Opti-Turn Bench Lathe	\$2,519.00
1 x M647 - BF-20AV Opti-Mill Head Attachment - Gear	\$1,155.00
Normal Price (Inc):	\$3,674.00

ORDER CODE:	K147
MODEL:	TU-2506V-20M
KIT Includes:	TU-2506V & BF-20AV
Lathe Specifications:	LATHE SPECIFICATIONS
Tool Height To Suit (mm):	12
Distance Between Centres (mm):	550
Swing Over Bed (mm):	250
Swing Over Cross Slide (mm):	150
Centre Height (mm):	125
Spindle Bore (mm):	26
Spindle Nose Type:	Fixed
Bed Width (mm):	135
Headstock Taper (MT):	4
Tailstock Taper (MT):	2
Cross Slide Travel (mm):	110
Compound Slide Travel (mm):	70
Leadscrew:	Metric
Longitudinal Feed (Z-Axis) (mm/rev):	0.07 - 0.4
Cross Feed (X-Axis):	~
Metric Thread Range (mm):	0.2 - 3.5
Imperial Thread Range (TPI):	8 - 56
Three Jaw Chuck Size (mm):	125
Four Jaw Chuck Size:	Optional
Spindle Speeds (No. / rpm):	Variable (150 - 2500)
Motor Power - Lathe (kW / hp):	1.2 / 1.6
Voltage / Amperage - Lathe (V / amp):	240 / 10
Mill Specifications:	MILL SPECIFICATIONS
Spindle Taper (MT):	3
Column Type:	Dovetail
Swivel Head (Left ~ Right) (± Deg):	±90
Vertical Travel (Z-Axis) (mm):	280
Drilling Capacity (mm):	16
End Milling Capacity (mm):	20
Face Milling Capacity (mm):	63
Spindle Speeds Vertical (No. / rpm):	Variable (90-3000)
Motor Power - Mill (kW / hp):	0.85 / 1.13
Voltage / Amperage - Mill (V / amp):	240 / 10
Nett Weight (kg):	259

Description

TU-2506V-20M Combination Lathe & Mill-Drill consist of TU-2506V bench lathe & BF-20AV mill head

A variable speed Lathe & Mill-Drill combination machine of very modern design with many convenient facilities has greater capacity due to the larger milling drilling head model BF-20AV. In addition the mill head also incorporates a digital readout display ideal for the enthusiastic model engineer or with limited space in the work shop. A very rigid cast iron bed with ground slide-ways gives a high level of precision.

Featuring as standard on the lathe is a longitudinal power feed, quick lock tailstock, both metric and imperial thread cutting capability and also

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including a milling & drilling head to turn this machine into a very versatile & capable small all round machine. This machine is suitable for bench mounting, but recommended the addition of the optional stand so not to take up valuable bench space. We are sure this machine will please the model engineer or the serious enthusiast.

Features

- LATHE: TU-2506V
- Ideal for small workshops
- Electronic infinitely variable speed 150-2500rpm
- Easy to read digital readout speed display
- Ribbed prism bed made of grey cast iron
- Inductively hardened and ground bed guideways
- Spindle nose accuracy 0.009mm
- 3 Jaw chuck running accuracy 0.04mm
- Forward & reverse spindle direction switch
- Automatic longitudinal feed
- Metric & Imperial thread cutting
- Enclosed feed and threading gearbox

- MILL: BF-20AV
- Electronic infinitely variable speed
- 3MT spindle taper
- Dovetail vertical Z-Axis
- Digital readout speed display
- Work light mounted underneath mill head
- Digital depth display with zero reset for quill
- Tilting head to $\pm 90^\circ$ from vertical
- 2 speed gearbox (high / low) drive
- Forward and reverse spindle switch
- Scale collars for all Axis are adjustable
- Adjustable dovetail slideway on Z-Axis
- Adjustable drill length stop
- Metric dial graduations

- Note: The lathe rear splash tray is required to be removed to fit Mill Head Attachment.

Includes

- LATHE: TU-2506V
- 125mm 3-jaw chuck
- Change gears for metric & Imperial thread cutting
- Chuck guard
- Toolpost guard
- Dead Centre
- 3-jaw chuck with reversible jaws
- Swarf tray
- Rear splash guard

- MILL: BF-20AV
- 3MT x JT6 drill chuck arbor
- Safety cutter guard
- Bracket kit for optional digital readout.

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Specific Features



Left View



Front View



Toolpost Removed for Milling Application



Shown on Optional Stand



Stand Sold Separately

TU 2506V Lathe Shown with Optional Stand



TU 2506V Front View with Optional Stand



TU 2506V Left View with Optional Stand



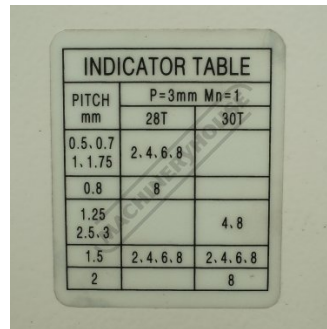
TU 2506V Safety Chuck Guard



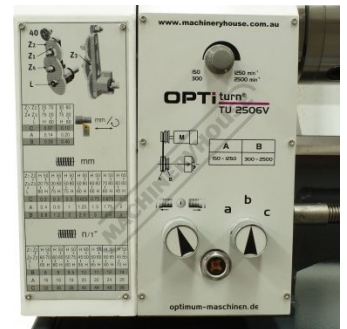
TU 2506V Lathe Controls



TU 2506V Digital Speed Readout



TU 2506V Indicator Table



TU 2506V Spindle & Gearbox Controls



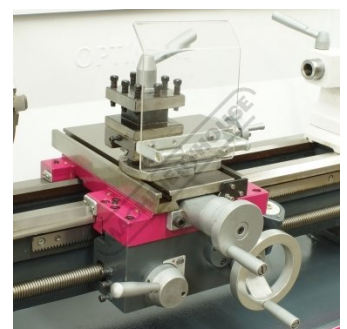
TU 2506V Feed and Thread Gearbox



TU 2506V Variable Speed Dial

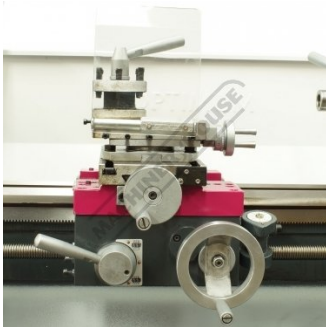


TU 2506V 3 Jaw Chuck

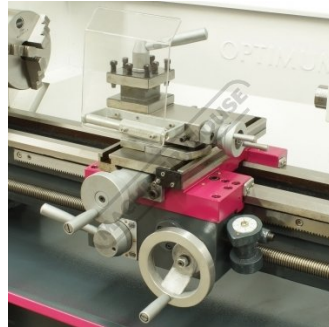


TU 2506V Saddle Left View

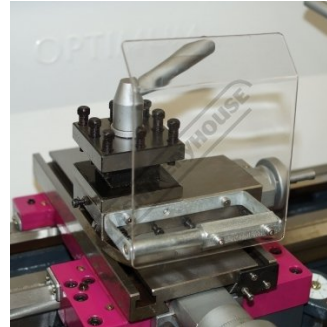
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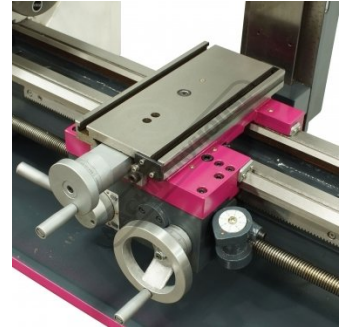
TU 2506V Saddle Front View



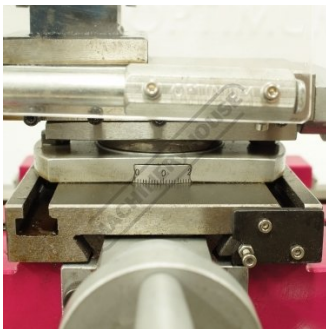
TU 2506V Saddle Right View



TU 2506V Toopost and Safety Guard



TU 2506V Mill Table



TU 2506V Compound Slide



TU 2506V Cross Feed Handle



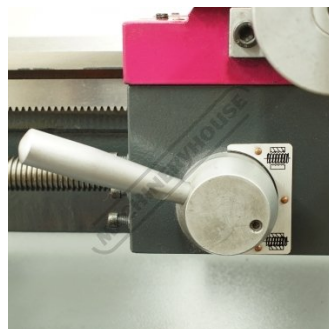
TU 2506V Saddle Hand Wheel



TU 2506V Compound Slide Hand Wheel



TU 2506V Thread Chasing Dial



TU 2506V Feed Engagement Lever



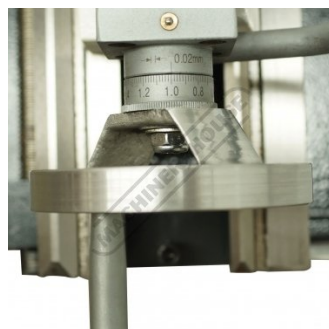
TU 2506V Tailstock



TU 2506V Tailstock Quil



TU 2506V Tailstock Adjustment



TU 2506V Tailstock Quill Hand Wheel



TU 2506V Induction Hardened and Ground Bed



TU 2506V Lathe Parts

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BF 20AV Mill Head



BF 20AV Safety Cutter Guard



BF 20AV Quill Depth Digital Readout



BF 20AV Variable Spindle Speed & Spindle DRO



BF 20AV Quill Fine Adjustment



BF 20AV Drawbar



BF 20AV Quill Handle



BF 20AV High Low Geared Drive



BF 20AV Dovetail Column



BF 20AV Z-Axis Scale



BF 20AV Z-Axis Hand Wheel



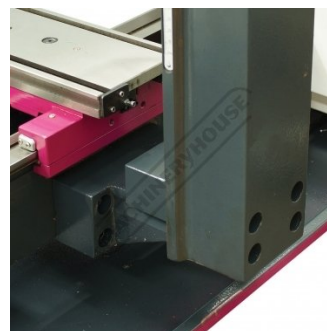
BF 20AV Swivel Head Lock



BF 20AV Light



Rear View



Mill Attachment Bracket

Recommended Accessories

L690
 Lathe Stand



D695
 3-Axis Optimum Digital Readout Counter - 1µm



D694
 1500mm Optimum Magnetic Digital Readout Scale



L0099
 Lathe Turning Tool Kit - 7 piece Insert Type



L450
 Lathe Turning Tool Kit - 3 piece Insert Type



L456
 Lathe Threading Tool Kit - Insert Type



L464
 Professional Lathe Parting Tool Kit - Insert Type



L073
 Parting Tool Holder - Suits 1/2" HSS Tool Bit



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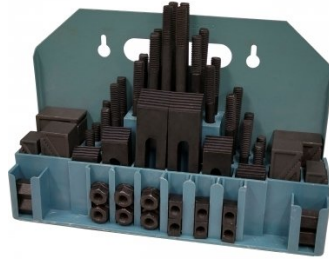
L0007

Part Off Blade - High Speed Steel Bit



C0945

Clamp Kit 58 piece - Workshop Series



C0948

Mini Clamp Kit 10 piece - Workshop Series



D442A

2MT x JT3 Drill Chuck Arbor



D1272

Metric Precision HSS Drill Set - 25 Piece



D1282

Imperial Precision HSS Drill Set - 29 Piece



D126

Metric Precision HSS Drill Set - 170 Pieces



C050

2MT Live Centre



L076

Knurling Tool Holder Kit



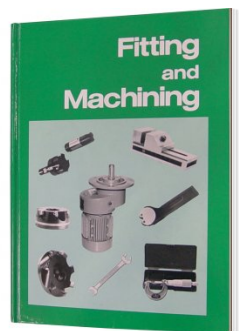
P235

Coolant Pump & Tank



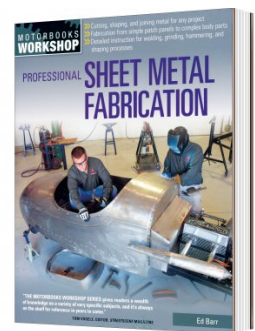
L341

Fitting and Machining Technical Book



L3455

Professional Sheet Metal Fabrication Book



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L280
Quick Change Toolpost



L280A
Quick Change Toolpost Holder - Std



L277
Vertical Mill Slide



L300
Magnetic Swarf Remover



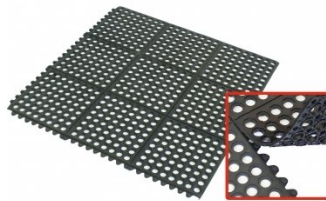
M9991
Magnetic Floor Sweeper



M800
Rubber Mat - Anti-Fatigue



M805
Rubber Mat - Anti-Fatigue



S090A
Soluble Metal Cutting Fluid - 1 Litre



S090
Soluble Metal Cutting Fluid - 5 Litre



S076
Cutting Tool Lubricant Fluid - 500ml



S077
Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075
Cutting Tool Lubricant Paste - 200g



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S074

Cutting Tool Lubricant Paste - 500g



D7142

2-Axis Digital Readout Counter - 1µm or 5µm



D720C

200mm Easson Digital Readout Scale



D728

600mm Easson Digital Readout Scale



O000

SpillFix Universal Organic Absorbent



O000A

Natural Zeolite Absorbent



O043

Rust & Corrosion Preventive - Penetrant & Lubrication



O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive - Penetrant & Lubrication



O044

Rust & Corrosion Preventive - Penetrant & Lubrication



C134

3MT Collet



C926

Collet & Chuck Set - 20 Piece



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C922B
Collet & Chuck Set - 8 Piece



C090
Clamp Kit 58 piece - Workshop Series



M3301
Metric HSS Slot Drill & End Mill Set - 10 Piece



M3321
Imperial HSS Slot Drill & End Mill Set - 10 Piece



M182
Precision Boring Head Kit



M192
Boring Head Shank



M180
Boring Bar Set - 9 piece



M250
Parallel Set - 8 Piece



M530
Universal Milling Kit - 4 Piece



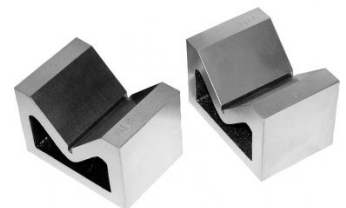
M528
Face Mill 90° - Positive Rake



L066
KYOCERA Carbide Inserts - Milling



V004
Cast Iron Vee Block



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R001
Rotary Table



R005
Vertex Rotary Table



R0014
Tilting Rotary Table

