

Product Brochure For S583B

PB-825A - Hydraulic NC Panbrake - NC-89 Control

2500 x 2.5mm Mild Steel Bending Capacity



Ex GST	Inc GST
\$13,950.00	\$15,345.00

ORDER CODE:	S583B
MODEL:	PB-825A
Controller Type:	NC-89 Single Program
Bending Length (mm):	2500
Mild Steel Capacity (mm):	2.5
Stainless Steel Capacity (mm):	1.2
Material Clamping Type:	Hydraulic Clamp
Material Bending Type:	Hydraulic Bend
Bending Angle Indicator (deg):	0-125°
Backgauge Travel (mm):	1000
Motor (kW / hp):	4 / 5.3
Voltage / Amperage (V / amp):	415
Floor Space (L x W x H) (mm):	3070 x 1470 x 1545
Nett Weight (kg):	1793



Features

- 2500mm x 2.5mm bending capacity
- NC-89 digital single angle programmable control for angles from 0-125°
- Auto cycle: after clamping bottom beam will bend to pre-set angle and return, head unclamps to set position
- Quick action rapid head adjustment to optimise bend radius on 1-2.5mm material thickness
- Heavy duty steel fabricated construction
- Roving foot pedal incorporates control panel for maximum flexibility
- High quality components ensure reliable performance for years of continuous operation
- NC-89 controlled opening height adjustment
- NC-89 controlled dwell timer ensures consistent bending angle
- Extended fingers allows bending of pans or boxes to a depth of 215mm
- Includes an adjustable rear manual backgauge, also adjustable for tapered material
- Mild steel capacity is rated on hot rolled material with 250MPA
- Pre-Commissioning:
 1. Panbrake bender is run & tested prior delivery
 2. Hydraulic oil is included with machine

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Specific Features



Side View



NC 89 Control Panel



Rapid Blade Adjustment for Material Thickness



Apron Safety Guards



Removable Fingers



Shown With Material Clamp Beam Open



Manual Backgauge



Roving Foot Pedal



Shown with Optional Ball Transfer Tables - Order Code (L840)

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Recommended Accessories

S581A
 Hydraulic NC Panbrake - NC-89 Control

S581B
 Hydraulic NC Panbrake - NC-89 Control

S584A
 Hydraulic NC Panbrake - NC-89 Control

M800
 Rubber Mat - Anti-Fatigue



M805
 Rubber Mat - Anti-Fatigue

O000
 SpillFix Universal Organic Absorbent

O000A
 Natural Zeolite Absorbent

O043
 Rust & Corrosion Preventive - Penetrant & Lubrication



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O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive - Penetrant & Lubrication



O044

Rust & Corrosion Preventive - Penetrant & Lubrication



O004

Superdraulic 46 Hydraulic Oil

