

Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

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www.machineryhouse.com.au

Product Brochure For S135C

S135C - HSS + COBALT Cold Saw Blade

Ø315mm / 40mm Bore - 200T Suitable for Stainless Steel

ABCID .	

Ex GST	Inc GST		
\$310.00	\$341.00		
ORDER CODE:	S135C		
Туре:	HSS with COBALT		
Blade Diameter (mm):	315		
Blade Thickness (mm):	25		

Blade Thickness (mm):	2.5
Bore Diameter (mm):	40
Number Of Teeth (No.):	200
Blade Best Suited for - Material Type:	Mild & Stainless Steel





Description

Made in Italy from highest quality High Speed Steel

Features

- Quality European blades suitable for cutting Mild Steels, Structural Steels, Stainless Steels, Aluminium, Alloys, Copper, Brass. Long lasting high wear resistance Can be resharpened ٠
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BLADE SELECTION CHARTS

Coldsaw blade tooth size is determined by the size of the cross section to be cut. In general cutting thinner sections requires more teeth, thicker sections require less teeth.

To select an appropriate tooth size please refer to the table immediately below unless material to be cut is a tube, in which case refer to the larger table below.

Solid Material Blade Selection Chart

Material Diameter	Blade Diameter (mm)			
	300	315 Number	350 of teeth	400
10mm	280	280	280	300
20mm	160	160	200	240
30mm	140	140	160	200
40mm	120	120	140	140
50mm	80	80	100	120
60mm	x	x	80	100

Hollow Tube Blade Selection Chart

Material	in the second second	Blade Diameter (mm)			
Outside Diameter	Wall Thickness	300	315	350	400
Diameter			Number	of teeth	
20mm	3	180	180	220	240
	3 2 1	240 300	240 320	280 350	340 400
17200000		300	320	350	400
40mm	4 3 2 1	140	140	160	180
	3	160 220	160 220	180 260	200 280
	1	300	320	350	400
E0	· _ ·	100	110	100	100
50mm	5 4 3 2 1	120 140	140 160	160 180	180 200
	3	160	180	200	220
	2	220	220	280	300
	1	300	320	350	400
80mm	5	140	140	160	160
	4	160	160	180	180
	3	180 200	200 240	200 220	220 240
	5 4 3 2 1	280	300	320	360
100			0.000		anna Tarana
100mm	5 4 3 2 1	x	140 160	120	140
	4	x x	200	140 180	160 180
	2	x	220	200	220
	1	×	300	300	340
120mm	5	x	x	120	140
0.70.2000000	4	x	x	160	160
	3	×	×	180	180
	5 4 3 2 1	××	×	200 300	220 340
	1	×	~	300	340