

Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au www.machineryhouse.com.au

# Product Brochure For V332

# PHV-160 - Safeway Mechanical/Hydraulic Machine Vice

160mm Jaw Width 310mm Jaw Opening

SAFEWAY	<b>X</b> Made in Taiwan	

Ex	GST	Inc GST	
\$1,4	50.00	\$1,595.00	
ORDER CODE:			V332
MODEL:			PHV-160
C - Jaw Width (mm):			160
Max Jaw Opening (n	nm):		310
F - Jaw Height (mm):			58
Max. Pressure (kgf):			4000
A (mm):			625
B (mm):			240
D (mm):			205
E (mm):			140
G (mm):			82
H (mm):			179
l (mm):			39
J (mm):			105
K (mm):			340
L (mm):			125
M (mm):			208
N (mm):			300
O (mm):			196
P (mm):			750
Q (mm):			640
X (mm):			18
Keyway (W) (mm):			16
Nett Weight (kg):			57

## Description

160mm MECHANICAL/HYDRAULIC MACHINE VICE: Precision manufactured from rigid material - Ductile iron FCD60JIS (equal to GGG60) with 60kg/mm2 or 80,000 psi tensile strength. ;All Safeway vices are precision ground and the surfaces set to the tolerances set out below. This allows these vices to be used in pairs and

multiple configurations.

#### **Features**

- Flame-hardened to HRC 45 to take up wear and maintain accuracy .
- The semi-sphere segment eliminates movable jaw lifting and creates a down force of 1kg for every 2kg of clamping force, preventing the work piece from tilting
- The hydraulic cylinder is mounted externally for easy maintenance Large clamping range through screw adjustment and 3 pin positions in the base.
- The vise can be used in either a mechanical mode or in a hydraulic mode



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## **Specific Features**









**Right View** 



Knurled Head Lifting Pins

Shown with Vice Pin in 1st Position Side View Shown with Vice Pin in 3rd Position Hydraulic Tension with Handle



Removable Jaws

## **Recommended Accessories**

V333 Mechanical/Hydraulic Machine Vice Base

V3203 Safeway Standard Hardened Jaws - 160mm V3204 Safeway End Mount Hardened Jaws - 160mm

V3212 Safeway Serrated Hardened Jaws - 160mm





# Product Brochure For V332

V3208

Safeway Vee Hardened Jaw -160mm



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