

Product Brochure For B014

BS-912 - Metal Cutting Band Saw - Swivel Vice

Mitre Cuts Up To 45°, Quick Action Material Clamp & Includes Hydraulic Downfeed Control
 305 x 178mm (W x H) Rectangle Capacity

Ex GST **Inc GST**
\$2,990.00 **\$3,289.00**



ORDER CODE:	B014
MODEL:	BS-912
Operation Type:	Fixed Head
Round @ 90° (mm):	230
Round @ 45° (mm):	150
Round @ 60° (mm):	~
Square @ 90° (mm):	230
Square @ 45° (mm):	127
Square @ 60° (mm):	~
Rectangle (W x H) @ 90° (mm):	305 x 178
Rectangle (W x H) @ 45° (mm):	150 x 127
Rectangle (W x H) @ 60° (mm):	~
Coolant System:	Yes
Table Working Height (mm):	640
Cutting Head Beam Type:	Manual
Cutting Head Beam Return:	Manual Return
Cutting Head Down Feed Control:	Adjustable Hydraulic
Vice Clamping Fixture:	Manual
Bundle Cutting Fixture:	~
Blade Steps / Speeds (m/min):	26-50-73-95
Blade Size (L x W x T) (mm):	2654 x 27 x 0.9
Motor Power (kW / hp):	0.75 / 1
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	185



Description

Manufactured in Taiwan

The BS-912 is a larger 240 volt band saw suitable for the medium fabrication and general engineering workshops. It features increased motor power, four blade speeds, double row ball bearing blade guides, a built-in coolant system and greatly increased cutting capacity.

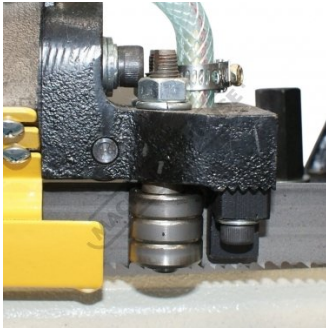
The downward cutting pressure is controlled by a fully adjustable hydraulic damper with an on/off valve and there is an automatic cut-off at the end of the cut. The vice rotates for mitre cutting and there is an adjustable material stop for consistent repeat length cutting.

Features

- 305 x 178mm (W x H) rectangular capacity
- Adjustable hydraulic feed cutting rate for multiple applications
- Mitre cuts to 45° using calibrated vice
- Built-in coolant system to both blade guides for maximum cutting efficiency
- Limit switch stops machine when cut is complete
- Quick action material clamping lever
- Adjustable blade roller guides provides accurate cutting
- Adjustable 4-speed pulley drive system enabling 26-50-73-95mpm cutting speeds
- Adjustable length stop for repetition cutting
- Wire wheel brush to clean swarf from blade
- Portable - on wheels for ease of use
- Automatic electric cut-out switch
- Heavy-duty 750W 240V fully enclosed fan-cooled motor

Product Brochure For B014

Specific Features



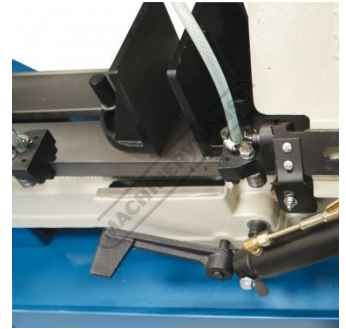
Bearing Blade Guide



Hydraulic Ram Down Feed Control



Hydraulic Ram



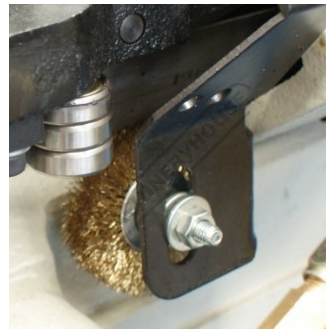
Length Stop

Speed Selection Chart		912 8/DR 132050
Driven Pulley	Motor Pulley	Speed F.P.M.M.P.M.
		60Hz 50Hz
		105(32) 85(26)
		196(60) 164(50)
		288(88) 240(73)
		377(115) 312(95)

Speed Chart



Coolant System



Blade Guide Wire Brush



Bearing Blade Guide



Guide Adjustment

Product Brochure For B014

Recommended Accessories

B412

Metal Band Saw Blade - 4-6TPI Bi-Metal, Blade - 2654 x 25.4 x 0.90mm



B414

Metal Band Saw Blade - 6-10TPI Bi-Metal, Blade - 2654 x 25.4 x 0.90mm



B418

Metal Band Saw Blade - 10-14TPI Bi-Metal, Blade - 2654 x 25.4 x 0.90mm



S091

Soluble Metal Cutting Fluid - 20 Litre



S090A

Soluble Metal Cutting Fluid - 1 Litre



S090

Soluble Metal Cutting Fluid - 5 Litre



S076

Cutting Tool Lubricant Fluid - 500ml



S077

Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



Product Brochure For B014

S075
 Cutting Tool Lubricant Paste -
 200g



S074
 Cutting Tool Lubricant Paste -
 500g



L300
 Magnetic Swarf Remover



M9991
 Magnetic Floor Sweeper



L812
 Roller Conveyor



L816
 Roller Conveyor Stand



W343A
 Roller Stand



W343
 Roller Stand



W3434
 Roller Stand



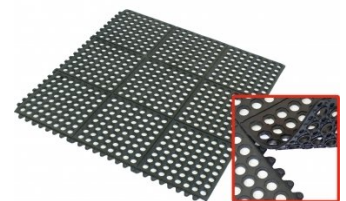
W3436
 Roller Stand - V-Type



M800
 Rubber Mat - Anti-Fatigue



M805
 Rubber Mat - Anti-Fatigue



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O000

SpillFix Universal Organic Absorbent



O000A

Natural Zeolite Absorbent



O043

Rust & Corrosion Preventive - Penetrant & Lubrication



O042

General Purpose Lubricant & Corrosion Inhibitor



O040

Rust & Corrosion Preventive - Penetrant & Lubrication



O044

Rust & Corrosion Preventive - Penetrant & Lubrication

