Sydney: (02) 98909111
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## Product Brochure For T055

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# TBRS-25 - Manual Tube Bender - Round \& Square 

Ø9.52- Ø22.22mm Round Tube Capacity, 19.05 \& 25.4mm Square Tube Capacity
Includes Ø9.52, Ø12.7, Ø14.29, Ø15.87, Ø19.05, Ø22.22mm Round \& 19.05 \& 25.4mm Square Formers

| Ex GST $\$ 360.00$ | $\begin{gathered} \text { Inc GST } \\ \$ 396.00 \end{gathered}$ |
| :---: | :---: |
| ORDER CODE: | T055 |
| MODEL: | TBRS-25 |
| Material (Type): | Tube |
| Material Section (Type): | Round \& Square |
| Machine (Type): | Manual |
| Hydraulic Jack Size (Tonne): | $\sim$ |
| Round Pipe Range (NB) - Mild Steel (inch / mm): | $\sim$ |
| Round Tube Range (OD) - Mild Steel (inch / mm): | Ø9.52-Ø22.22 |
| Square Tube Range (inch / mm): | 19.05 \& 25.4 |
| Tube Wall Thickness - Mild Steel (inch / mm): | 1.2 |
| Round Pipe (NB) x Wall Capacity Mild Steel (inch): |  |
| Round Pipe (NB) x Wall Capacity Aluminium (inch / mm): | ~ |
| Round Pipe (NB) x Wall Capacity Stainless Steel (inch / mm): | ~ |
| Round Tube (OD) x Wall Capacity Mild Steel (inch / mm): | ~ |
| Round Tube (OD) x Wall Capacity Aluminium (inch / mm): | ~ |
| Round Tube (OD) x Wall Capacity Copper, Brass (inch / mm): | ~ |
| Round Tube (OD) x Wall Capacity Stainless Steel (inch / mm): | ~ |
| Round Tube (OD) x Wall Capacity Chromoly (inch / mm): | $\sim$ |
| Solid Rod - Mild Steel (inch / mm): | $\sim$ |
| Square Tube $\times$ Wall Capacity - Mild Steel (inch / mm): | $\sim$ |
| Rectangle Tube x Wall Capacity - Mild Steel (inch / mm): | $\sim$ |
| Bend Speed - Maximum (Deg / Sec): | $\sim$ |
| Bend Direction: | $\sim$ |
| Centre Line Radius - Maximum (CLR) (inch / mm): | ~ |
| Centre Line Radius - Minimum (CLR) (inch / mm): | ~ |
| Tube Formers Included (inch / mm): | 9.52, 12.7, 14.29 Round \& 15.87, 19.05, 22.22 Round \& 19.05 \& 25.4 Square |
| Pipe Formers Included (inch / mm): | ~ |
| Spigot Size on Ram (inch / mm): | $\sim$ |
| Angle Capacity (deg): | 0-180 ${ }^{\circ}$ |
| Hydraulic Pressure - Maximum (psi): | $\sim$ |
| Motor Power (kW / hp): | $\sim$ |
| Voltage / Amperage (V / amp): | $\sim$ |
| Nett Weight (kg): | 28 |

## Description

This Hafco TBRS-25 tube bending kit has everything that you need to make smooth bends in round \& Square tubes up to 1.2 mm maximum wall thickness. Firstly, mount the cast iron base securely onto your work bench top or clamp it into a bench vice, then you are ready to begin your bend.

This great package is capable of bending round tubes from $\varnothing 9.52, \varnothing 12.7, \varnothing 14.29, \varnothing 15.87, \varnothing 19.05 \& \varnothing 22.22 \mathrm{~mm}$, and square tube from 19.05 \& 25.4 mm . Everything is all neatly packed into a handy storage carry case for your convenience,

## Features

- Suitable for 1.2 mm wall thickness in mild steel
- Cast Steel Round formers included: Ø9.52, Ø12.7, Ø14.29, Ø15.87, Ø19.05, Ø22.22mm
- Cast Steel Square formers included: 19.05 \& 25.4 mm

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## Includes

- Cast Steel Round Tube Formers:
- $D=\varnothing 9.52 \mathrm{~mm}$ OD $-R=47.5 \mathrm{~mm}$ Centreline radius
- $\mathrm{D}=\varnothing 12.7 \mathrm{~mm}$ OD $-\mathrm{R}=57.5 \mathrm{~mm}$ Centreline radius
- $\mathrm{D}=\varnothing 14.29 \mathrm{~mm}$ OD $-\mathrm{R}=67.5 \mathrm{~mm}$ Centreline radius
- $\mathrm{D}=\varnothing 15.87 \mathrm{~mm}$ OD $-\mathrm{R}=77.25 \mathrm{~mm}$ Centreline radius
- $\mathrm{D}=\varnothing 19.05 \mathrm{~mm}$ OD $-\mathrm{R}=88.25 \mathrm{~mm}$ Centreline radius
- $\mathrm{D}=\varnothing$ Ø 22.22 mm OD $-\mathrm{R}=107.25 \mathrm{~mm}$ Centreline radius
- Cast Steel Square Tube Formers:
- $\mathrm{H}=\varnothing 19.05 \mathrm{~mm}$ OD $-\mathrm{L}=85 \mathrm{~mm}$ Internal radius
- $\mathrm{H}=\varnothing 25.4 \mathrm{~mm}$ OD - $\mathrm{L}=92.5 \mathrm{~mm}$ Internal radius


## Specific Features



Shown In Plastic Case


Shown Bending Tube


Shown In Parts


Shown Bending Tube Side View


Test Piece


Shown Setting Up Tube To Bender


Case

## Recommended Accessories

B8119
Pipe/Tube Bending Lube -
475 ml

