

## HK-50A - Section & Pipe Rolling Machine

Includes Hydraulic Top Bending Roller & Digital Readout Display



METALMASTER



### Features

- Rolls are made from high quality steel
- 50mm hardened and ground drive shafts with quality roller bearings & supports
- Two rollers are powered for better drive & grip
- Hydraulic top bending roller adjustment with DRO counter for position
- Machine can be set up in horizontal or vertical working position
- Rolling foot pedal control with emergency stop & DRO
- Adjustable lateral side guide rollers to help guide material
- Rollers are geared driven via motor & gearbox
- Standard rolls and guide rolls are included

### Includes

- Forward & reverse foot pedal switches
- Set of standard rolls

**Ex GST**                      **Inc GST**  
**\$7,890.00**                **\$8,679.00**

ORDER CODE:	S7401
MODEL:	HK-50A
Powered Driven Rolls (Qty):	2
Bending Rolls (Type):	Hydraulic Top
Top Roll Diameter (Ø) (mm):	155
Flat Bar Edge Capacity - MS (size / Ø) (mm):	60 x 10 / 500
Flat Bar Capacity - MS (size / Ø) (mm):	100 x 15 / 450
Square Bar Solid Capacity - MS (size / Ø) (mm):	35 x 35 / 900
Rectangle Tube Capacity - MS (size / Ø) (mm):	50 x 40 x 3 / 1200*
Square Tube Capacity - MS (size / Ø) (mm):	50 x 50 x 3 / 1700*
Round Bar Solid Capacity - MS (size / Ø) (mm):	Ø35 / 600*
Round Tube Capacity - MS (size / Ø) (mm):	Ø70 x 2 / 1000*
Round Pipe Capacity - MS (size / Ø) (inch / mm):	Ø2" x 2.9mm / 1000mm*
Angle Capacity - MS (size / Ø) (mm):	50 x 50 x 5 / 1000*
Motor Power (kW / hp):	1.5 / 2
Voltage / Amperage (V / amp):	415
Dimensions (L x W x H) (mm):	750 x 900 x 1550
Note: Requires Additional Tooling (No / Yes*):	Yes*
Nett Weight (kg):	490

Product Brochure For S7401

**Specific Features**



Left View



Hydraulic Top Bending Roller



Horizontal Position



Front View



Pipe Bending with Optionanal Formers



Low View



Left Side View



Rear Top View



Rear View



Adjustable Left Lateral Guide Roller



Adjustable Right Lateral Guide Roller



Rollers Top View



Motor & Gearbox Drive



Pressure Gauge



Adjustable Feet For Horizontal Position



Hydraulic Tank

Product Brochure For S7401



Roving Foot Pedal Control



Controller Top View



Digital Display On Bending Roller



Shown In Horizontal Position Right View



Shown In Horizontal Position Left View



Shown In Horizontal Position Top View

**Recommended Accessories**

**S740D**

25.4mm (OD) Tube Roll Dies



**S741B**

1" Pipe (NB) Roll Dies



**S740E**

31.8mm (OD) Tube Roll Dies



**S741C**

1-1/4" Pipe (NB) Roll Dies



Product Brochure For S7401

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S740A  
38.1mm (OD) Tube Roll Dies



S741D  
1-1/2" Pipe (NB) Roll Dies



S740B  
50.8mm (OD) Tube Roll Dies



S741F  
2" Pipe (NB) Rolls

