

Product Brochure For W1645

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RAZOR™ ARC 180 - STICK WELDER

#KUMJRRW180CA 10-180 Amps Welding Current Range











Ex GST Inc GST \$404.55 \$445.00

ORDER CODE:	W1645
Type:	STICK WELDER
MODEL:	RAZOR™ ARC 180
Part Number:	#KUMJRRW180CA
Voltage / Amperage (V / amp):	240 / 15
Recommended Plug (amp):	15
Input Frequency (Hz) (Hz):	~
Input Current (amp):	~
leff Current (amp):	15.3
Power Rating (kVA):	~
Rated Output Current (amp / V):	180 / 27.2
Range of Output Current (amp):	10 - 180
Arc Force (amp):	~
No Load Voltage (V):	9
Pre-Flow (S) (sec):	~
Clean Width (%) (%):	~
Slope-Down Time (S) (sec):	~
Post-Flow Time (sec):	~
Base Current (%):	~
Pulse Frequency (Hz):	~
Pulse Duty Cycle (%):	~
Duty Cycle 40 Deg C - TIG (% @ amp):	20 @ 180
Duty Cycle 40 Deg C - MMA (% @ amp):	20 @ 180
Duty Cycle 40 Deg C - Plasma (% @ amp):	~
Plasma Severance Cut Capacity Carbon Steel (mm):	~
Plasma Production Cut Capacity Carbon Steel (mm):	~
Plasma Production Cut Capacity Aluminium (mm):	~
Protection Class:	IP21S
Remote Control (Yes / ~):	~
Recommended Generator (kVA):	~
Efficency (%):	~
Power Factor:	0.7
Insulation Class:	F
Dimensions (mm):	320 x 120 x 310
Nett Weight (kg):	4.7

Description

The Razorweld ARC180 is an inverter-based welding machine produced using the latest in IGBT technology. This machine is reliable, robust and stacked with features that you can expect from a quality welder. The DC MMA welding capability delivers a smooth and incredibly stable arc allowing easy welding with electrodes producing high quality welds including cast Iron, stainless and low hydrogen.

The Razorweld ARC180 is equipped with DC TIGLift Arc function, connection of the 17V TIG torch allows quality DC TIG welding of steel, stainless steel, bronze and copper. The Lift Arc function is superb and delivers perfect arc ignition every time without any sticking of the tungsten electrode to the work piece, a remarkably smooth stable arc produces high quality TIG welds.

The Razorweld ARC180 is an exceptional machine that is suitable for a wide range of applications including light industrial use, site welding, farming, along with repair and maintenance applications. The Razorweld Arc180 is packaged in a tough Military Style PVC carry case with your choice of MMA option accessories or MMA/TIG option accessories. The-ARC180 gives you the best of both worlds great portability, with the power to get the job done.

Built to our specification and manufactured in compliance to AS/NZ60974.1

Features



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- Latest IGBT inverter technology
- MMA (stick electrode)
- Hot start (improves electrode starting)
- VRD (Voltage Reduction Device)
- Arc Force:(boosts current to prevent electrode extinguishing)
- Excellent arc stability with all electrodes
- Lift Arc ignition:(prevents tungsten sticking during arc ignition)
 Ultra smooth DC TIG welding current
 Thermal overload protection
 Generator compatible:(recommend 9.0 KVA minimum)
 Tolerant to variable power supplies

- 3 years warranty on power source

Includes

- ARC180 Machine Earth Lead & Arc Lead 16mm x 4m
- **PVC Carry Case**

Specific Features







W1645

Front View

Right View

Recommended Accessories

W10361 Magnetic TIG Torch Rest

W241 Welder Trolley W170 Air Cooled TIG Welding Torch

W119 Anti-Spatter Spray











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O0183

Ar - Argon Disposable Cylinder



Ar/O2 - Argon 98% & Oxygen 2% Disposable Cylinder



CO2/Ar - 86% Argon & 14% Carbon Dioxide Disposable Cylinder



Gas Refillable Cylinder









O304

Gas Refillable Cylinder

O3045

Gas Refillable Cylinder

O302

Gas Refillable Cylinder

O306

Gas Refillable Cylinder









O3065 Gas Refillable Cylinder

O0171 Argon Gas Regulator

W161

Argon Gas Regulator-Bobbin Flowmeter

W160A

Argon Gas Regulator-Twin Gauge











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W590

1.6mm Tig Tungsten Electrode -Zirconiated White W596

2.4mm Tig Tungsten Electrode -Zirconiated White W597

1.6mm Tig Tungsten Electrode -Ceriated Grey W598

2.4mm Tig Tungsten Electrode - Ceriated Grey



W002

Auto Darken Welding Helmet - 9~13 Shade

W003

Auto Darken Welding Helmet - 5~8 / 9~13 Shade

W159

Auto Darken Welding Helmet with PAPR Respiratory System -5-9, 9-13 Shade W1000A

Promax HV5 Welding Jacket









W1001A

Promax Blue FR Welding Jacket

W1002A

Professional Promax BL7 Welding Jacket W101

TIG Welding Gloves - 310mm

W100

ROGUE™ Heavy Duty Welding Gloves - 400mm











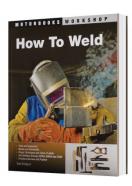
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L3456

How to Weld Book

W225 Welding Curtain W125 Ø1.6mm TIG Filler Rod - Mild Steel W126 Ø2.4mm TIG Filler Rod - Mild Steel









W127 Ø1.6mm TIG Filler Rod -Stainless Steel

W128 Ø2.4mm TIG Filler Rod -Stainless Steel



