

Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au www.machineryhouse.com.au

Inc GST

## Product Brochure For W08257

# WT28-2412N - 2400 x 1200mm M28 Pro Series Welding Table

New Release

Ex GST

Plasma Nitriding Coating



14/00057
W08257
WT28-2412N
Pro Series Welding Table
~
2400 x 1200
~
200
25
100 x 100
28
~
~
~



#### Description

The Metalmaster M28 Pro Series welding tables features a welded & ribbed construction from heavy S355 plate steel, the frame is then CNC machined with the sides & top having a finished nominal thickness of 25mm. The CNC machining process is able to achieve a high flatness tolerance of +/- 0.1mm over 1m2 to give you a smooth precision welding surface. During this CNC machining process, the Ø28mm holes are precision bored to ensure a hole distance tolerance of +/- 0.05mm & with a diagonal style hole pattern it gives you a multitude of fixture holes to suit your application. Before removing the table from the machining centre, we engrave 100mm grid lines & perimeter ruler to give you millimetre precision helping you minimise mistakes while increasing productivity.

Our Pro Series able have been designed with interlocking solid steel ribs & 200mm high sides to maintain rigidity & heavy load capacity for all heavy fabrication projects. The diagonal style hole spacing is an industry standard 100 x 100mm grid with an additional hole in the centre giving you almost endless possibilities for both welding and clamping applications. The table also comes complete with heavy powder coated tube steel legs complete with heavy duty caster wheels featuring integrated levelling feet ensuring a stable working surface.

All our M28 Pro Series come standard with a plasma nitriding coating which thermochemically case hardens the surface so not only making it harder but also making it spatter, wear & rust resistant.

Choose from our wide range of optional Pro Series clamping kits & fixturing accessories to add to your table giving you the ultimate welding & fixturing system so when you go into battle with your next fabrication project it's a knockout.

#### Features

- Plasma nitriding surface finish for increased hardness, rust & spatter resistance
- Ø28mm Precision bored fixing holes at 100mm centres Diagonal hole grid pattern offering a multitude of clamping options
- 100mm grid lines & perimeter ruler engraving
- Precision CNC machined to ensure flatness of +/- 0.1mm over 1m2
- Tabletop & sides manufactured from heavy 25mm S355 plate steel

Includes

6pcs of heavy steel legs c/w caster with integrated leveling feet

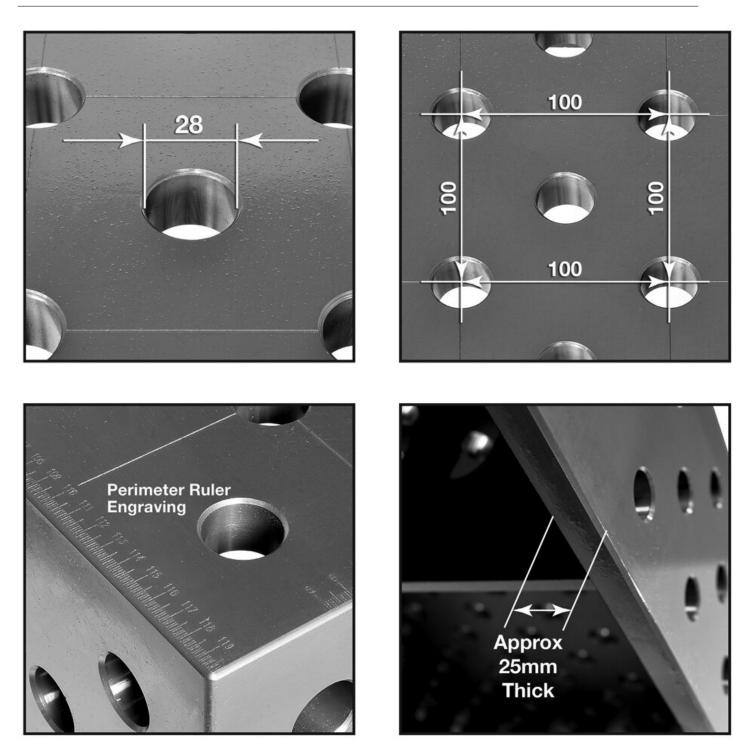
### **Optional Accessories**

42pc Welding Clamp Set (W08280)



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### **Specific Features**



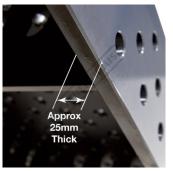
Plasma Nitriding Surface Finish



Marked Grid Pattern



28mm Diameter Holes



Material Thickness Approx 25mm



100 x 100mm Hole Centres Diagonal Pattern Perimeter Ruler Engraving



Stengthened by Welded Webbing





200mm Sides



Adjustable Levelling Castor



Low View





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### **Recommended Accessories**

W08280 42pc Welding Table Clamping & Fixturing Kit W08301 180 Degree Welding Table Clamp with T-Bar Handle W08304

90 Degree Welding Table Clamp with T-Bar Handle

W08307 45 Degree Welding Table Clamp with T-Bar Handle

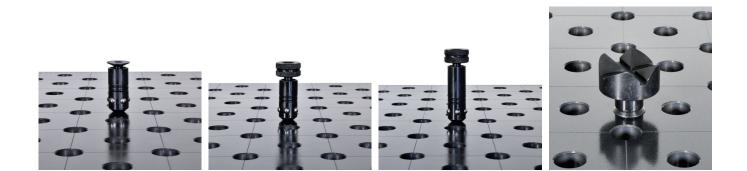


W08372 Countersink Ball Lock Pin 28 x 50mm

W08370 Ball Lock Pin 28 x 50mm

W08371 Ball Lock Pin 28 x 75mm

W08360 Cross V-Block with 90 & 120 Degree





W08340 Straight Bar Stop 100 x 50 x 25mm W08341 Straight Bar Stop 150 x 50 x 25mm W08342 Straight Bar Stop 225 x 50 x 25mm W08343 Straight Bar Stop 300 x 50 x 25mm

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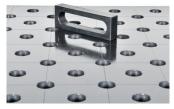
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W08320 Angle Bracket / Stop 75 x 75 x 50mm W08321 Angle Bracket / Stop 175 x 75 x 50mm

### W08324

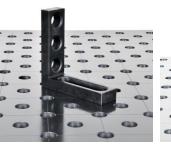
Angle Bracket / Stop 175 x 175 x 50mm

#### W08325

Angle Bracket / Stop 275 x 175 x 50mm









W08330 L Bracket 175 x 175 x 25mm W08331 L Bracket 275 x 225 x 25mm W08335 T Bracket 250 x 150 x 25mm W08329 Adjustable Angle Bracket 500 x 100 x 100mm





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#### W08326

Angle Bracket Set 300 x 275 x 100mm

W08327 Angle Bracket Set 600 x 375 x 100mm W08350 Riser Block 500 x 200 x 200mm W08351 Riser Block 1000 x 200 x 200mm

