

## Product Brochure For L637D

### TM-2260G - Centre Lathe

Ø560 x 1500mm Turning Capacity - Ø105mm Spindle Bore  
 Includes Digital Readout System

**Ex GST**                      **Inc GST**  
**\$33,250.00**      **\$36,575.00**



ORDER CODE:	L637D
MODEL:	TM-2260G
Swing Over Bed (mm):	560
Distance Between Centres (mm):	1500
Spindle Bore (mm):	105
Swing In Gap (mm):	788
Swing Over Cross-slide (mm):	340
Digital Readout System Fitted:	Yes
Quick Change Toolpost Fitted:	Optional
Leadscrew Covers Fitted:	~
Taper Turning Attachment:	Optional
Coolant System:	Yes
Tool Height To Suit (mm):	25
Centre Height (mm):	280
Spindle Nose Size or Type:	D1-8 Camlock
Bed Width (mm):	350
Headstock Spindle Taper (MT):	7
Tailstock Taper (MT):	5
Cross Slide Travel (mm):	300
Compound Slide Travel (mm):	200
Leadscrew Type:	Metric
Metric Cross Feed (X-Axis) (mm/rev):	0.02 - 0.4
Imperial Cross Feed (X-Axis) (inch/rev):	~
Metric Longitudinal Feed (Z-Axis) (mm/rev):	0.05 - 0.82
Imperial Longitudinal Feed (Z-Axis) (inch/rev):	~
Metric Thread Steps & Pitch (No. / mm):	24 (0.5 - 14)
Imperial Thread Steps & TPI (No. / TPI):	44 (2 - 56)
3 Jaw Chuck Diameter (mm):	310
4 Jaw Chuck Diameter (mm):	400
Spindle Steps / Speeds (No. / rpm):	12 (16 - 1600)
Motor Power (kW / hp):	7.5 / 10
Voltage / Amperage (V / amp):	415
Nett Weight (kg):	2550



### Description

The TM-2260G Industrial quality centre lathe is manufactured in Taiwan to a stringent precision engineering high tolerance & superior excellence to cope with any job or task its set out to achieve by the professional machinist, and importantly to deliver many years of valuable & reliable service.

One of the most forgotten & important feature in a quality lathe is the spindle bore support bearings & generally not mentioned or overlooked because they are hidden well within the headstock of the lathe. Not in this case as the TM-2260G is equipped with 3 x German quality SKF bearings offering excellent spindle support to handle extreme cutting loads to produce accurate work.

Another reliable feature in this range of precision lathes is the manufacturing process of the bed-ways, it is made up form the highest quality Meehanite® cast iron. The key to the undisputed success of Meehanite® metals is the rigid application of its patented manufacturing process to provide ultimate strength & durability performance.

This lathe package is complete with the most desirable features required to turn out quality precise parts we all require from a metal turning lathe.

### Features

- 2 Axis digital readout system
- Triple SKF German made bearings supporting headstock spindle
- Adjustable taper roller bearings providing spindle accuracy
- Precision 'V'-beds & headstock gears are all hardened & ground

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- High quality one-piece Meehanite cast base increases rigidity
- Overload protection on drive motor and coolant system
- Universal enclosed gearbox incorporating metric & imperial thread capabilities
- Inching button incorporated on the control panel for convenient spindle speed selection
- Foot operated spindle brake with safety cut out switch
- 350mm wide induction hardened heavy duty cast iron bed
- Removable gap bed allowing work piece to swing up to 788mm
- Powered longitudinal and cross feeds
- 2 speed high/low lever on tailstock
- Slide-way mechanical lubrication pump driven via the saddle hand-wheel
- Adjustable 4 position length-stop mechanism for accurate repetitive operation
- Dual calibrated dials incorporating metric & imperial graduations
- Coolant system with flexible hose enabling operator to manipulate flow direction
- Roller bearings inserted to assist tail stock movement
- Oil sight glass for head stock, gearbox and apron
- Low voltage halogen work light
- D1-8 camlock spindle for quick chuck removal
- 12 Spindle speeds from 16 - 1600rpm
- Large 105mm spindle bore
- 7.5kW / 10HP 415V main motor

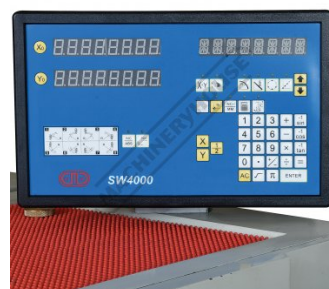
### Includes

- 2 Axis digital readout system
- 310mm 3-jaw chuck with reverse jaws
- 400mm 4-jaw chuck
- 355mm face plate
- Fixed steady with roller bearings
- Travelling steady with roller bearings
- 4-position knock out feed system
- Dead centres
- Thread chasing dial
- Foot brake
- Coolant system
- Work light
- Rear splash guard
- Spindle reducing bush
- Instruction booklet

### Specific Features



Left View



2 Axis Digital Readout



Headstock



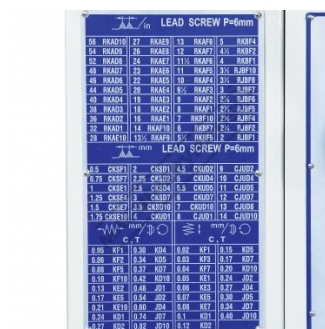
Spindle Speeds



Spindle Speed Selectors



Universal Enclosed Gearbox



Thread Charts



Safety Chuck Guard

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Safety Chuck Guard Open



3 Jaw Chuck



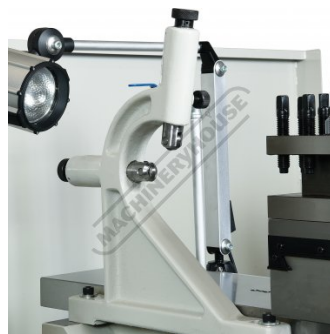
Saddle Left View



Saddle Right View



3 Point Steady



2 Point Steady



Coolant System and Work Light



Toolpost



Compound Slide Angle Sclae



Spindle Engagement Lever



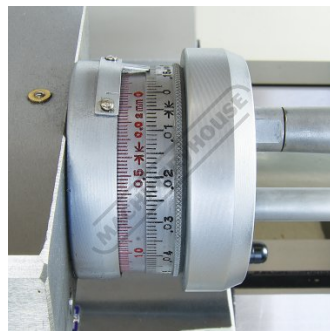
Saddle Lock



Saddle Hand Wheel



Cross Feed Hand Wheel



Compound Slide Hand Wheel

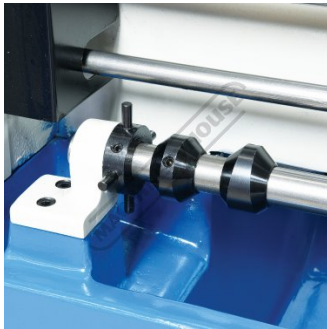


Thread Chasing Dial



Feed Engagement Levers

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Adjustable 4 Position Length Stop



Tailstock



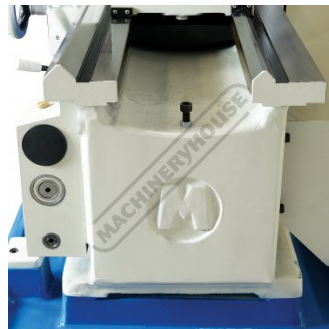
Tailstock Hand Wheel



Tailstock Hand Wheel



Tailstock Quill



Meehanite Cast Bed



Removable Gap Bed



Footbrake

**Recommended Accessories**

L639T  
 Taper Turning Attachment

L297  
 Quick Change Toolpost

L048  
 Right Hand Turning Tool Holder

L049  
 Left Hand Turning Tool Holder



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**L041**  
Right Hand Turning Tool Holder



**L042**  
Left Hand Turning Tool Holder



**L453**  
Lathe Turning Tool Kit - 3 piece Insert Type



**L459**  
Lathe Threading Tool Kit - Insert Type



**L467**  
Professional Lathe Parting Tool Kit - Insert Type



**C047**  
5MT Pipe Centre - 70° Cone



**C290**  
Heavy Duty Drill Chuck - Keyed Type



**C294**  
Industrial Drill Chuck - Keyless Type



**D454A**  
4MT x JT3 Drill Chuck Arbor



**D425**  
Drill Sleeve - Morse Taper



**D424**  
Drill Sleeve - Morse Taper



**D422**  
Drill Sleeve - Morse Taper



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S090A  
 Soluble Metal Cutting Fluid - 1 Litre



S090  
 Soluble Metal Cutting Fluid - 5 Litre



S076  
 Cutting Tool Lubricant Fluid - 500ml



S077  
 Drilling, Tapping & Cutting Tool Lubricant Spray - 400g



S075  
 Cutting Tool Lubricant Paste - 200g



S074  
 Cutting Tool Lubricant Paste - 500g



S091  
 Soluble Metal Cutting Fluid - 20 Litre



A358  
 Sky Hook Lifting Device



A358A  
 Chuck Hook



G664  
 Lathe Leadscrew Cover Kit



L300  
 Magnetic Swarf Remover



M9991  
 Magnetic Floor Sweeper

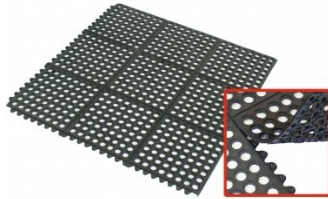


Product Brochure For L637D

**M800**  
 Rubber Mat - Anti-Fatigue



**M805**  
 Rubber Mat - Anti-Fatigue



**O000**  
 SpillFix Universal Organic Absorbent



**O000A**  
 Natural Zeolite Absorbent



**O043**  
 Rust & Corrosion Preventive - Penetrant & Lubrication



**O042**  
 General Purpose Lubricant & Corrosion Inhibitor



**O040**  
 Rust & Corrosion Preventive - Penetrant & Lubrication



**O044**  
 Rust & Corrosion Preventive - Penetrant & Lubrication

