

Product Brochure For W1821

Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au www.machineryhouse.com.au

RAZOR COMPACT 250 - MIG, TIG & STICK

5-year warranty 15 Amp Plug



New Release

Ex GST Inc GST \$2,270.00 \$2,497.00

ORDER CODE:	W1821
MODEL:	RAZOR 250 COMPACT
Type:	MIG / TIG / STICK & Multifunction Welder
Part Number:	KUMJR250K-SG
Voltage (V):	240
Recommended Plug Amperage (amp):	32
Welding Current Range - MIG (amp):	30 - 250
Welding Current Range - STICK (amp):	10 - 220
Welding Current Range - TIG (amp):	10 - 220
Duty Cycle (% @ amp):	35 @ 250
Wire Spool Size (kg):	5 & 15
Ferrous Wire Size - Range (mm):	0.6 - 1.2
Stainless Steel Wire Size - Range (mm):	0.8 - 0.9
Aluminium Wire Size - Range (mm):	0.9 - 1.0
Recommended Generator (KVA):	13
Dimensions (mm):	890 x 460 x 670
Nett Weight (kg):	37









Description

Get superior MIG, TIG & STICK performance even in the toughest conditions with the professional machine in a compact case.

HD Backlit Interface

This next generation interface panel is bright and easy to read in any environment.

Getting set up for a weld has never been faster with our preset synergic programs. Simply select your wire type, wire size, gas type and material thickness, and the machine does the rest. It'll pick the optimal settings for your weld.

Multi-Process Welding

Get the job done quickly and efficiently with our versatile three-in-one welding machine. With the ability to perform MIG, TIG, and STICK welding all in one unit, you can save valuable time and effort without sacrificing quality. Digital Control MIG Torch

Our digital MIG torch allows you to adjust your settings on the fly. No more hassle of constantly adjusting your settings on a separate control panel. With our leading technology, you can easily fine-tune the amps, current and voltage at the touch of a torch button. Spool Gun Ready

Make welding aluminium even easier. No need to change your existing setup. The spool gun lets you quickly switch over and get any job done with no downtime.

Gas & Gasless MIG

Capable of running both gas-shielded and gasless MIG wire, you can to tackle a wide variety of welding projects with ease. Whether you're working with mild steel, stainless steel, aluminium, or flux-cored wire, our machine has got you covered Geared Wire Drive

The most consistent and smoothest wire-feeding experience there is. With a four geared wire drive unit, there's more power pushing the wire, improving the wire feeding, especially in longer torches.

Trigger Controlled DC Lift Arc TIG

The Trigger Controlled DC Lift Arc ignition allows the arc to be started easily in DC TIG by simply touching the tungsten to the workpiece and lifting it up to start the arc. This stops the tungsten tip sticking to the workpiece and breaking the tip from the tungsten electrode. Advance MMA Features

This machine features Anti-Stick technology, as well as adjustable Arc Force and Hot Start functionality. These features are designed for improving weld quality and ease of use.

Smart Fan

Smart Fan diminishes noise, saves power, helps reduce energy costs, and minimises the number of contaminants being pulled through the

Power Factor Correction (PFC)

Get the most out of your machine. The PFC maximises the electrical efficiency of the machine and automatically compensates for any voltage fluctuations, so you get more output power and the internal components last longer. Push-Pull Gun Ready

Achieve smooth and steady wire feeding, especially when using softer wires such as aluminium. With a 'Pull' motor built into the torch, the wire can be fed over a greater distance, granting you the freedom to move and manoeuvre with ease while MIG welding.



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Features

- Quick and easy setup with synergic MIG programs Spool gun and Push-Pull gun compatible for the best aluminium welds
- 4 geared wire drive system for the ultimate wire feeding experience
- A 5-year warranty to reflect our confidence in this machine

Includes

- RAZOR COMPACT 250 Welder 4m M24 Digital MIG Torch
- 4m Twist Lock Electrode Holder
- 4m 300 Amp Earth Clamp & Lead Twin Gauge Argon Regulator
- 1.8m Gas Hose with fittings
- **Operating Manual**
- 0.8-0.9mm V Groove Roller
- 0.8-0.9mm F Groove Roller
- 1.0-1.2mm U Groove Roller

Specific Features



Recommended Accessories

W496 SB24 Mig Torch Consumable Pack

W10350 MIG Hand Rest Glide Kit W10362 Magnetic MIG Torch Rest W10361 Magnetic TIG Torch Rest











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W561 MIG Torch - 4 Metre

W563 MIG Torch - 3 Metre

W181C Spool Gun - Light Duty

W181D Spool Gun









W171D Air Cooled TIG Welding Torch

W119 Anti-Spatter Spray

O300

Gas Refillable Cylinder

O0183 Ar - Argon Disposable Cylinder

O0184 Ar/O2 - Argon 98% & Oxygen 2% Disposable Cylinder









O0185 CO2/Ar - 86% Argon & 14% Carbon Dioxide Disposable Cylinder



O304
Gas Refillable Cylinder

O3045 Gas Refillable Cylinder









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O302 Gas Refillable Cylinder

O306 Gas Refillable Cylinder

O3065 Gas Refillable Cylinder

O0171
Argon Gas Regulator









W160A Argon Gas Regulator-Twin Gauge

W161 Argon Gas Regulator-Bobbin Flowmeter

W001 Auto Darken Welding Helmet -9~13 Shade

W002 Auto Darken Welding Helmet -9~13 Shade









W003 Auto Darken Welding Helmet -5~8 / 9~13 Shade

W005 Auto Darken Welding Helmet -5~13 Shade

W159 Auto Darken Welding Helmet with PAPR Respiratory System -5-9, 9-13 Shade

W1000A Promax HV5 Welding Jacket











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W1001A

Promax Blue FR Welding Jacket

W1002A

Professional Promax BL7 Welding Jacket

W100

ROGUE™ Heavy Duty Welding Gloves - 400mm

W101

TIG Welding Gloves - 310mm









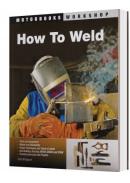
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How to Weld Book

W225 Welding Curtain

W138A Ø0.6mm Mild Steel MIG Welding Wire

W140A Ø0.8mm Mild Steel MIG Welding Wire









W142 Ø0.9mm Mild Steel MIG Welding Wire

W136 Ø0.8mm Mild Steel MIG Welding Wire

W135 Ø0.9mm Mild Steel MIG Welding Wire

W145B Ø0.8mm Gasless Mild Steel MIG Welding Wire











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W145 Ø0.9mm Gasless Mild Steel MIG Welding Wire

W143 Ø1.0mm Aluminium MIG Welding Wire



W144 Ø1.2mm Aluminium MIG Welding Wire



W2021 HYPERARC™ 6013 GENERAL PURPOSE



W125 Ø1.6mm TIG Filler Rod - Mild Steel

W126 Ø2.4mm TIG Filler Rod - Mild Steel

W127 Ø1.6mm TIG Filler Rod -Stainless Steel

W128 Ø2.4mm TIG Filler Rod -Stainless Steel









W546 10 x 0.6mm Contact Tips - Steel

W548 10 x 0.8mm Contact Tips - Steel

W549 10 x 0.9mm Contact Tips - Steel

W549A 10 x 0.9mm Contact Tips - Aluminium











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W550

10 x 1.0mm Contact Tips - Steel



10 x 1.0mm Contact Tips -

W552

10 x 1.2mm Contact Tips - Steel

W552A

10 x 1.2mm Contact Tips - Aluminium









W539 0.6-0.8mm Blue Steel Liner

W538

1.0-1.2mm Red Steel Liner

W567

1.0-1.2mm Red Aluminium Liner

W555

2 x Conical Nozzles









W557 2 Contact Tip Holders

W556

2 x Gas Diffusers

W558

Swan Neck Assembly

W1004

Welding Table - Fold-Up











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W08450 FIXTURE TABLE W07700 FixturePoint Welding Table W07706 Welding Table with Square & Round Tube Clamp Kit W08500 Square & Round Welding Table Clamp Kit









W08510 2 x Weld Clamps with Locking Nuts

C103 9" Drill Press Locking Clamp

W08515 38mm Material Stop (Spigot Type)

V099 90 degree Angle Vice Clamp







V100 90 degree Angle Vice Clamp

