

## B8428C - 40mm OD x 180° Square Tube Die Set - Crush Bend

165.1mm CLR, Made from Steel  
 Suits RDB Series (Not RDB-050) Pipe & Tube Benders

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<b>Ex GST</b>	<b>Inc GST</b>
<b>\$2,400.00</b>	<b>\$2,640.00</b>



ORDER CODE:	B8428C
MODEL:	Crush Bend
Part Number:	ZZ-DS-40S-R165-CB
Type:	Square Tube Die Set
Degree of Bend (Max) (Deg):	180°
Size (inch / mm):	40 OD
CLR - Centre Line Radius (inch / mm):	165.1
Recommended Min. Wall Thickness (inch / mm):	2.1082
Material OD (inch / mm):	-
Suits Spigot Size (inch / mm):	-
Suits Machine Model:	RDB Series (Not RDB-050)
Nett Weight (kg):	44



### Description

40mm OD Square tube die set - Crush Bend with a 165.1mm Center line Radius. Fits on all Baileigh Industrial rotary draw benders that accept drop on tooling (Not RDB-050). Center line radius is based on 2.1082mm wall thickness.

### Features

- Crush Bend
- 40mm OD steel former with 165.1mm centre line radius for 180 degree bends
- 2.1082mm recommended minimum wall thickness
- 180 degree maximum bend angle
- Set includes forming die, counter die, and hook sleeve

Product Brochure For B8428C

sales@machineryhouse.com.au  
 www.machineryhouse.com.au

**Recommended Accessories**

**B8119**

Pipe/Tube Bending Lube -  
 475ml



**B8075**

Hydraulic Pipe & Tube Rotary  
 Draw Bender



**B8080**

Hydraulic Pipe & Tube Rotary  
 Draw Bender



**B8085**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8090**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8095**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8100**

Motorised Pipe & Tube Rotary  
 Draw Bender



**B8105**

Hydraulic Pipe & Tube Rotary  
 Draw Bender

