HARE&FORBES
MACHINERYHOUSE

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Product Brochure For S804

PR-136A - Motorised Plate Curving Rolls

1300 x 6.5mm Mild Steel Capacity
Motorised Up/Down Rear Roll, DRO Control Panel & Initial Pinch Design

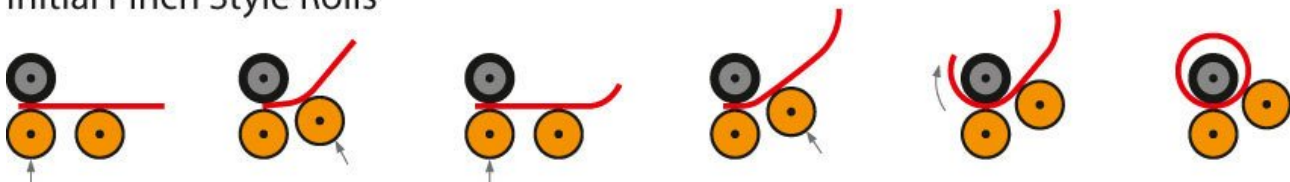|	Ex GST	Inc GST
	$9,890.00	**$10,879.00**

ORDER CODE:	S804
MODEL:	PR-136A
Curving System Type:	Initial Pinch
Curving Material Length (mm):	1300
Curving Plate Thickness - Mild Steel (mm):	6.5
Minimum Rolling Diameter (mm):	225
Roll Diameter (mm):	150
Motor Power (kW / hp):	2.2 / 3
Voltage / Amperage (V / amp):	415
Dimensions (LxWxH) (mm):	2300 x 800 x 1340
Floor Space (L x W x H) (mm):	1995 x 1050 x 1215
Nett Weight (kg):	1320

Features

- Initial pinch rolls with pre-bending
- Motorised up & down rear curving roll enables quick & easy pre-bending
- Digital readout display on rear curving roll position
- Mobile foot pedal control with digital readout display
- Two rolls are powered by reduction gearbox drive system
- Swing out top roller enables cone or cylinder to be removed
- Safety wire interlock system with emergency shut-off
- Rolls include wiring grooves
- Includes a conical bending guide roller

- Mild steel capacity is rated on hot rolled material with 250MPA

Initial Pinch Style Rolls

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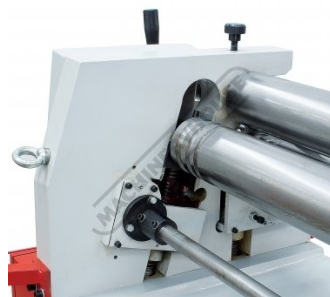## Specific Features

Right View

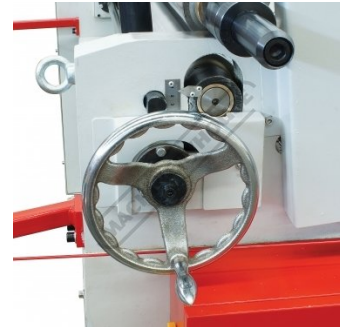Rear View

Side View

Control Panel

Swing Out Top Roller

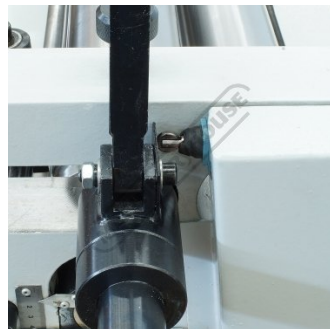Motorised Up and Down Rear Curving Roller Left Side

Motorised Up and Down Rear Curving Roller Right Side

Hand Wheel For Material Thickness Adjustment

Swing Out Top Roller Handle

Top Swing Out Roller Micro Switch

Conical Bending Guide Roller

Wire Groove Rolls

Safety Wire Interlock System

Isolation Switch

Foot Control