

Product Brochure For S648

CM-300 - 3-in-1 Pressbrake, Guillotine & Rolls

300 x 1mm Mild Steel Capacity

Ex GST	Inc GST
\$420.00	\$462.00



ORDER CODE:	S648
MODEL:	CM-300
Length Capacity (mm):	300
Material Thickness Capacity - Mild Steel (mm):	1
Rolls Diameter (mm):	38
Nett Weight (kg):	45



Description

A compact three-function sheet metal working machine which will shear, roll and bend thin sheet material up to a maximum width of 300mm. The handle operates all three functions at the same time, but only one function can be used at one time - the rolls incorporate wiring grooves and are rotated directly whilst the bending and shearing functions operate via an eccentric cam. The pressbrake bending dies can be removed in sections to allow for partial bends to be formed and the top roll can be removed completely when forming closed cylinders. The maximum thickness capacity of 1mm for mild steel & 1.5mm for soft grade aluminium, This compact machine is perfect on small jobs and low production runs for the home engineer's workshop.

Features

- Ideal for light sheet metal work
- Cast iron construction
- One handle operates all three functions
- Segmented pressbrake top blade
- Top roller opens for job removal
- Includes wiring grooves in rolls and backgauge
- Mild steel capacity is rated on hot rolled material with 250MPA

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Specific Features



Front View

Left View

Right View

Rear View

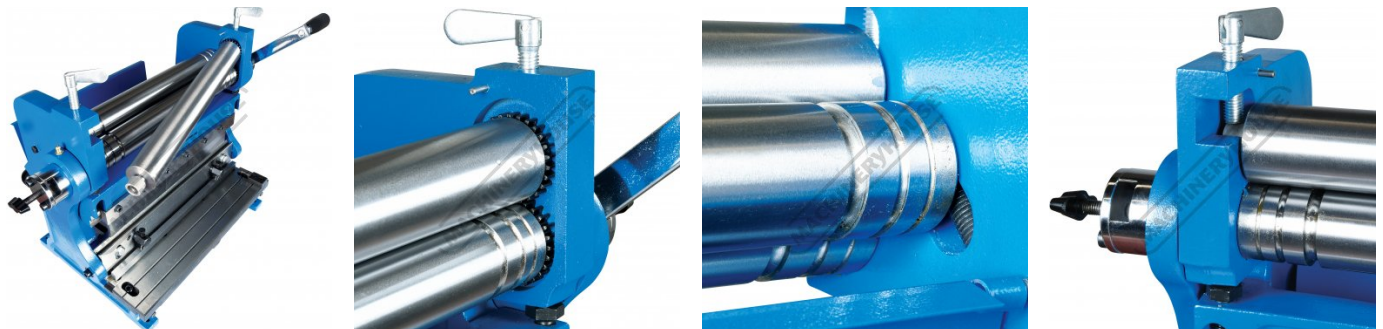


Rear Left View

Rolls Showing

Rear View Rollers Showing

Right View Rolls Showing

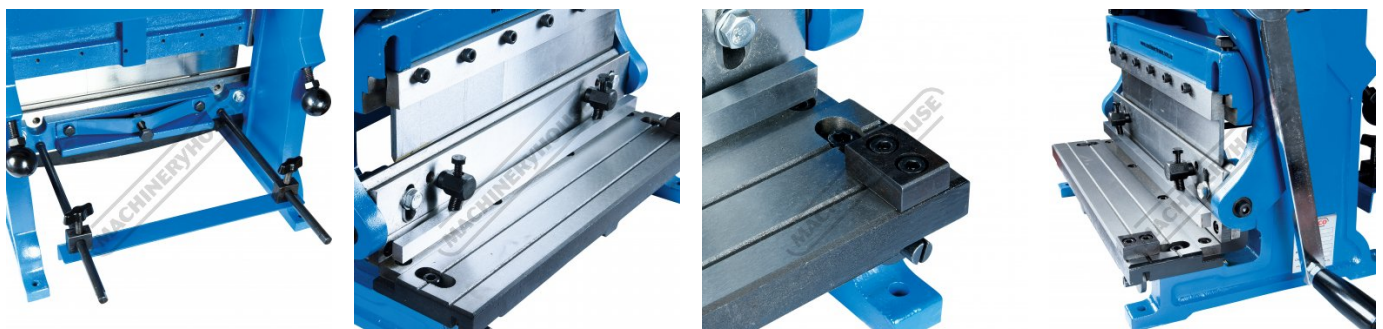


Removable Top Roller

Geared Roll Drive

Rear Roll Wire Grooves

Top Roll Lock



Guillotine Back Gauge

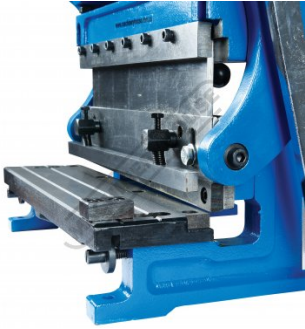
Material Clamp

Material Squaring Block

Pressbrake-Guillotine Setup

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Pressbrake-Guillotine Setup Low View



Rear Curving Roll Adjustment Handle



Blade Adjustment