

Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au www.machineryhouse.com.au

### Product Brochure For S634

# MBR-1070XT - Bead Roller - Motorised Variable Speed

1.2mm Mild Steel Thickness Capacity & 1070mm Throat Depth Includes 12 Sets of Hardened Rolls

Ex GST	Inc GST
\$1,990.00	\$2,189.00
ORDER CODE:	S634
MODEL:	MBR-1070XT
Machine (Type):	Bead Roller - Motrised
Mild Steel - Thickness Capacity (mm / Gauge):	1.2 / 18
Aluminium - Thickness Capacity (mm / Gauge):	1.6 / 16
Throat Depth Maximum (mm):	1070
Roll Diameter (mm):	70
Output Drive Speed (rpm):	0 - 18
Motor Power (kW / hp):	0.25 / 0.33
Voltage / Amperage (V / amp):	240 / 10
Nett Weight (kg):	150



#### Description

The MBR-1070XT motorised bead roller is much easier to use compared to manual machines to having your panels beaded in your home workshop or garage. Made from heavy plate steel and a now with a massive 1070mm throat depth making it perfect for strengthening any type of car roof, body panels, seals & guards etc.

This bead roller is electrically gear driven via a forward & reverse foot control switch that drives both the bottom and top bead rolls. The drive shafts are supported in quality bronze bearing bushes and incorporate with thrust ball bearings for additional support & accuracy.

The MBR-1070XT also includes a stand that also stores the twelve sets of the most common rolls required by any metal forming automotive enthusiasts or professional.

#### Features

- New quick release mechanism on the top shaft •
- 1.2mm mild steel capacity with 1070mm throat
- Variable speed dial for superior control on all applications
- Forward / reverse foot pedal switches with emergency stop
- Ø70mm hardened & keyed rollers for positive drive

- Ø70mm hardened & keyed rollers for positive drive 105mm gap height between roller support arms Allows clearance of up to 80mm on 90° return bends Heavy duty steel plate construction for increased rigidity Top & bottom roller shafts are geared & electrically driven Adjustable top roller with 38mm of vertical travel Top shaft adjusts horizontally to easily & accurately align dies Ø25mm drive shafts with grease-able bronze bushes, Ø20mm spigot for mounting rollers Adjustable material depth guide 0.25kW / 0.33hp, 240V variable speed motor with reduction gearbox Fitted with two rear wheels to allow easy mobility Includes a comprehensive range of rolls supplied as standard

- Includes a comprehensive range of rolls supplied as standard

#### Includes

- 12 sets of hardened rolls (Ø20mm Bore):
- 5/32" (4mm) beading dies 1/4" (6.35mm) beading dies



### **Product Brochure For S634**

- 3/8" (9.5mm) beading dies 15/32" (12mm) beading dies 19/32" (15mm) beading dies 1/16" (1.6mm) flanging dies 1/8" (3mm) flanging dies 1/4" (6.35mm) flanging dies 3/8" (9.5mm) flanging dies

- Ogee beading dies
- •
- •
- Wiring dies Shearing dies

### **Specific Features**



Adjustable Depth Gauge



Adjustable Top Roller



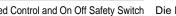


Speed Control and On Off Safety Switch Die Rack Holder



Upper Mandrel Adjustment Handle







Mobile Base



Forward & Reverse Operated Foot Control Emergency Stop





**Included Die Sets** 



Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au

www.machineryhouse.com.au

04/07/2023 7:03 AM



## Product Brochure For S634

Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au www.machineryhouse.com.au



Front View



1/4" Beading Dies



1/16" Flanging Dies



Ogee Beading Dies



Side View



3/8" Beading Dies

1/8" Flanging Dies

Wiring Dies



Left View



15/32" Beading Dies



1/4" Flanging Dies



Shearing Dies



5/32" Beading Dies



19/32" Beading Dies



3/8" Flanging Dies



Product Brochure For S634

**Recommended Accessories** 

S6338 Steel Support Work Table S6331 Forming Bead Roller Kit S6337 Hem Bead Roller Sets S6332 Radius Bead Roller Sets





S6333 Louvre Bead Roller Set

S6334 Tipping Bead Roller Set



S6336 Mandrel Roller Holder



Sydney: (02) 9890 9111 Brisbane: (07) 3715 2200 Melbourne: (03) 9212 4422 Perth: (08) 9373 9999

sales@machineryhouse.com.au www.machineryhouse.com.au