

Product Brochure For P075

PB-2 - Hydraulic Pipe Bender - 2 Stage Pump

Ø1/2" - Ø2" NB Pipe Capacity

Includes Ø1/2", Ø3/4", Ø1", Ø1-1/4", Ø1-1/2", Ø2" Cast Aluminium Formers

Ex GST
\$1,450.00

Inc GST
\$1,595.00



ORDER CODE:	P075
MODEL:	PB-2
Material (Type):	Pipe
Material Section (Type):	Round
Machine (Type):	Manual Hydraulic
Hydraulic Jack Size (Tonne):	12
Round Pipe Range (NB) - Mild Steel (inch / mm):	Ø1/2" - Ø2"
Round Tube Range (OD) - Mild Steel (inch / mm):	~
Square Tube Range (inch / mm):	~
Tube Wall Thickness - Mild Steel (inch / mm):	~
Round Pipe (NB) x Wall Capacity - Mild Steel (inch):	~
Round Pipe (NB) x Wall Capacity - Aluminium (inch / mm):	~
Round Pipe (NB) x Wall Capacity - Stainless Steel (inch / mm):	~
Round Tube (OD) x Wall Capacity - Mild Steel (inch / mm):	~
Round Tube (OD) x Wall Capacity - Aluminium (inch / mm):	~
Round Tube (OD) x Wall Capacity - Copper, Brass (inch / mm):	~
Round Tube (OD) x Wall Capacity - Stainless Steel (inch / mm):	~
Round Tube (OD) x Wall Capacity - Chromoly (inch / mm):	~
Solid Rod - Mild Steel (inch / mm):	~
Square Tube x Wall Capacity - Mild Steel (inch / mm):	~
Rectangle Tube x Wall Capacity - Mild Steel (inch / mm):	~
Bend Speed - Maximum (Deg / Sec):	~
Bend Direction:	~
Centre Line Radius - Maximum (CLR) (inch / mm):	~
Centre Line Radius - Minimum (CLR) (inch / mm):	~
Tube Formers Included (inch / mm):	~
Pipe Formers Included (inch / mm):	1/2", 3/4", 1", 1-1/4", & 1-1/2", 2"
Spigot Size on Ram (inch / mm):	38
Angle Capacity (deg):	~
Hydraulic Pressure - Maximum (psi):	~
Motor Power (kW / hp):	~
Voltage / Amperage (V / amp):	~
Nett Weight (kg):	65

Features

- 6 cast aluminium alloy pipe formers to suit (Ø1/2", Ø3/4", Ø1", Ø1-1/4", Ø1-1/2", Ø2" water pipe)
- Light weight aluminium alloy formers with large angle of arc to support pipe during bending. This results in a bend of superior quality
- Cross section of formers is of "elliptical" form to minimise flattening of bend
- Solid fabrication flip top frame for easy pipe & former replacement
- Hydraulic ram now with 2 stage pump & a spring return ram
- Flip top frame for easy pipe placement & removal and changing of former size
- Spring return ram, retracts ram when bend is complete
- Quick & easy to adjust guide pins to suit pipe
- Bending angle measuring stop, allows repeat bending with ease
- Bend pipe up to a maximum of 90°
- Complete with six formers, two bobbins (support rollers) & pins

Includes

- Cast Aluminium Pipe Formers:

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- Ø1/2" has 75mm centreline radius
- Ø3/4" has 105mm centreline radius
- Ø1" has 140mm centreline radius
- Ø1-1/4" has 175mm centreline radius
- Ø1-1/2" has 200mm centreline radius
- Ø2" has 240mm centreline radius

Specific Features



Top View



2 Stage Hydraulic Ram



Support Roller-Pin



Bending Angle Measuring Stop



Cast Aluminium Pipe Formers



Cast Aluminium Pipe Formers Side Profile